

# PR



## 9 1 1 6

Universal  
converter

No. 9116V102-UK  
Product version: 9116-002



SIGNALS THE BEST

**DK** ▶ PR electronics A/S tilbyder et bredt program af analoge og digitale signalbehandlingsmoduler til industriel automation. Programmet består af Isolatorer, Displays, Ex-barrierer, Temperaturtransmittere, Universaltransmittere mfl. Vi har modulerne, du kan stole på i selv barske miljøer med elektrisk støj, vibrationer og temperaturudsving, og alle produkter opfylder de strengeste internationale standarder. Vores motto »Signals the Best« er indbegrebet af denne filosofi – og din garanti for kvalitet.

**UK** ▶ PR electronics A/S offers a wide range of analogue and digital signal conditioning modules for industrial automation. The product range includes Isolators, Displays, Ex Interfaces, Temperature Transmitters, and Universal Modules. You can trust our products in the most extreme environments with electrical noise, vibrations and temperature fluctuations, and all products comply with the most exacting international standards. »Signals the Best« is the epitome of our philosophy – and your guarantee for quality.

**FR** ▶ PR electronics A/S offre une large gamme de produits pour le traitement des signaux analogiques et numériques dans tous les domaines industriels. La gamme de produits s'étend des transmetteurs de température aux afficheurs, des isolateurs aux interfaces SI, jusqu'aux modules universels. Vous pouvez compter sur nos produits même dans les conditions d'utilisation sévères, p.ex. bruit électrique, vibrations et fluctuations de température. Tous nos produits sont conformes aux normes internationales les plus strictes. Notre devise »SIGNALS the BEST« c'est notre ligne de conduite - et pour vous l'assurance de la meilleure qualité.

**DE** ▶ PR electronics A/S verfügt über ein breites Produktprogramm an analogen und digitalen Signalverarbeitungsmodulen für die industrielle Automatisierung. Dieses Programm umfasst Displays, Temperaturtransmitter, Ex- und galvanische Signaltrenner, und Universalgeräte. Sie können unsere Geräte auch unter extremen Einsatzbedingungen wie elektrisches Rauschen, Erschütterungen und Temperaturschwingungen vertrauen, und alle Produkte von PR electronics werden in Übereinstimmung mit den strengsten internationalen Normen produziert. »Signals the Best« ist Ihre Garantie für Qualität!

# UNIVERSAL CONVERTER

**9116**

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## WARNING

The following operations should only be carried out on a disconnected device and under ESD-safe conditions:

- General mounting, connection and disconnection of wires.
- Troubleshooting the device.

**Repair of the device and replacement of circuit breakers must be done by PR electronics A/S only.**



## WARNING

Do not open the front plate of the device as this will cause damage to the connector for the display / programming front PR 4501. This device contains no DIP-switches or jumpers.

## SYMBOL IDENTIFICATION

**Triangle with an exclamation mark:** Read the manual before installation and commissioning of the device in order to avoid incidents that could lead to personal injury or mechanical damage.

**CE** The CE mark proves the compliance of the device with the essential requirements of the directives.

**□** The double insulation symbol shows that the device is protected by double or reinforced insulation.

**Ex** Ex devices have been approved according to the ATEX directive for use in connection with installations in explosive areas. See installation drawings in appendix.

## SAFETY INSTRUCTIONS

### DEFINITIONS

**Hazardous voltages** have been defined as the ranges: 75...1500 Volt DC, and 50...1000 Volt AC.

**Technicians** are qualified persons educated or trained to mount, operate, and also troubleshoot technically correct and in accordance with safety regulations.

**Operators**, being familiar with the contents of this manual, adjust and operate the knobs or potentiometers during normal operation.

## **RECEIPT AND UNPACKING**

Unpack the device without damaging it and check whether the device type corresponds to the one ordered. The packing should always follow the device until this has been permanently mounted.

## **ENVIRONMENT**

Avoid direct sunlight, dust, high temperatures, mechanical vibrations and shock, as well as rain and heavy moisture. If necessary, heating in excess of the stated limits for ambient temperatures should be avoided by way of ventilation.

The device must be installed in pollution degree 2 or better.

The device is designed to be safe at least under an altitude up to 2 000 m.

## **MOUNTING**

Only technicians who are familiar with the technical terms, warnings, and instructions in the manual and who are able to follow these should connect the device.

Should there be any doubt as to the correct handling of the device, please contact your local distributor or, alternatively,

**PR electronics A/S**  
[www.prelectronics.com](http://www.prelectronics.com)

The use of stranded wires is not permitted for mains wiring except when wires are fitted with cable ends.

Descriptions of input / output and supply connections are shown in the block diagram and on the side label.

The device is provided with field wiring terminals and shall be supplied from a Power Supply having double / reinforced insulation. A power switch shall be easily accessible and close to the device. The power switch shall be marked as the disconnecting unit for the device.

For installation on Power Rail 9400 the power is supplied by Power Control Unit 9410.

Year of manufacture can be taken from the first two digits in the serial number.

## **CALIBRATION AND ADJUSTMENT**

During calibration and adjustment, the measuring and connection of external voltages must be carried out according to the specifications of this manual. The technician must use tools and instruments that are safe to use.

## **NORMAL OPERATION**

Operators are only allowed to adjust and operate devices that are safely fixed in panels, etc., thus avoiding the danger of personal injury and damage. This means there is no electrical shock hazard, and the device is easily accessible.

## **CLEANING**

When disconnected, the device may be cleaned with a cloth moistened with distilled water.

## **LIABILITY**

To the extent the instructions in this manual are not strictly observed, the customer cannot advance a demand against PR electronics A/S that would otherwise exist according to the concluded sales agreement.

## **HOW TO DEMOUNT SYSTEM 9000**



**Picture 1:**

By lifting the bottom lock, the device is detached from the power rail.

# **EC DECLARATION OF CONFORMITY**

As manufacturer

**PR electronics A/S**

**Lerbakken 10**

**DK-8410 Rønde**

hereby declares that the following product:

**Type: 9116**

**Name: Universal converter**

is in conformity with the following directives and standards:

The EMC Directive 2004/108/EC and later amendments

**EN 61326-1 : 2006**

For specification of the acceptable EMC performance level, refer to the electrical specifications for the device.

The Low Voltage Directive 2006/95/EC and later amendments

**EN 61010-1 : 2001**

The ATEX Directive 94/9/EC and later amendments

**EN 61241-0:2006, EN 61241-11:2006, EN 60079-0:2006,**

**EN 60079-11:2007, EN 60079-15:2005, EN 60079-26:2007**

**ATEX certificate: KEMA 10ATEX0053 X**

No changes are required to enable compliance with the replacement standard:

**EN 60079-0 : 2009**

Notified body

**KEMA Quality B.V. (0344)**

**Utrechtseweg 310, 6812 AR Arnhem**

**P.O. Box 5185, 6802 ED Arnhem**

**The Netherlands**



Kim Rasmussen  
Manufacturer's signature

Rønde, 27 June 2012

# **UNIVERSAL CONVERTER**

## **9116**

- *Input for RTD, TC, Ohm, potentiometer, mA and V*
- *Supply for 2-wire transmitters*
- *Active / passive mA output and relay output*
- *Can be supplied separately or installed on power rail, PR 9400*
- *SIL 2-certified via Full Assessment*

### **Advanced features**

- Configuration and monitoring by way of detachable display front (PR 4501); process calibration, signal and relay simulation.
- Advanced relay configuration, e.g. setpoint, window, delay, sensor error indication and power monitoring.
- Copying of the configuration from one device to others of the same type via PR4501.
- Reduced Uo Ex data < 8.3 V for active input signals.
- TC inputs with internal or external CJC for higher accuracy.
- The device automatically detects whether it must supply an active or a passive current signal.

### **Application**

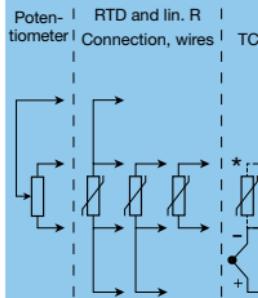
- Can be mounted in the safe area and in zone 2 / div. 2 and receive signals from zone 0, 1, 2, 20, 21 and 22 / Class I/II/III, Div. 1, Gr. A-G.
- Conversion and scaling of temperature, voltage, potentiometer and linear resistance signals.
- Power supply and signal isolator for 2-wire transmitters.
- Monitoring of error events and cable breakage via the individual status relay and/or a collective electronic signal via the power rail.
- The 9116 has been designed, developed and certified for use in SIL 2 applications according to the requirements of IEC 61508.

### **Technical characteristics**

- 1 green and 1 red front LED indicate operation status and malfunction. 1 yellow LED indicates relay status.
- 2.6 kVAC galvanic isolation between input, output and supply.

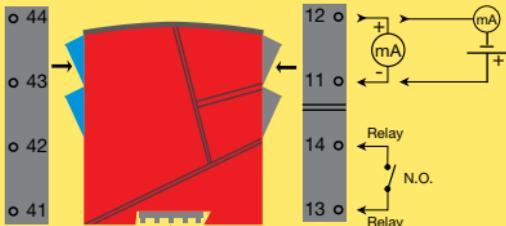
## APPLICATIONS

Input signals:



Output signals:

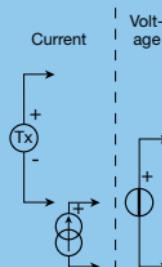
Analogue, 0/4...20 mA and relay



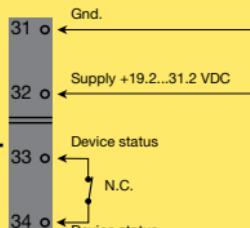
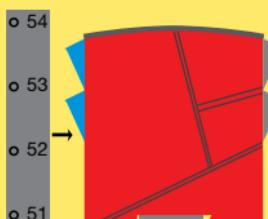
Power rail

■	Status relay signal
■	Rail, +24 VDC
■	Rail, Gnd.
■	No connection
■	No connection

Power connection:



Zone 0, 1, 2,  
20, 21, 22 /  
Cl. I/II/III, div. 1  
gr. A-G



Supply via  
power rail

Zone 2 / Cl. 1, div. 2, gr. A-D or safe area

# PR 4501 DISPLAY / PROGRAMMING FRONT



## Functionality

The simple and easily understandable menu structure and the explanatory help texts guide you effortlessly and automatically through the configuration steps, thus making the product very easy to use. Functions and configuration options are described in the section "Configuration / operating the function keys".

## Application

- Communications interface for modification of operational parameters in 9116.
- Can be moved from one 9116 device to another and download the configuration of the first unit to subsequent units.
- Fixed display for visualisation of process data and status.

## Technical characteristics

- LCD display with 4 lines; Line 1 (H=5.57 mm) shows input status, line 2 (H=3.33 mm) toggles between input value and tag. no. Line 3 (H=3.33 mm) shows output value and UNIT. Line 4 shows status for relay and communication and whether the device is SIL-locked. Static dot = SIL-locked and flashing dot = not SIL-locked.
- Programming access can be blocked by assigning a password. The password is saved in the device in order to ensure a high degree of protection against unauthorised modifications to the configuration.

## Mounting / installation

- Click 4501 onto the front of 9116.

## Order

9116B1 = Universal converter - Uo 28 VDC (max. loop voltage)  
9116B2 = Universal converter - Uo 22 VDC (max. loop voltage)  
4501 = Display / programming front  
5910Ex = CJC connector  
9400 = Power rail

## Electrical specifications

Specifications range..... -20°C to +60°C

Storage temperature ..... -20°C to +85°C

### Common specifications:

Supply voltage, DC ..... 19.2...31.2 VDC

Max. consumption..... ≤ 3.5 W

Fuse..... 1.25 A SB / 250 VAC

Isolation voltage, test / operation ..... 2.6 kVAC / 250 VAC

Communications interface ..... Programming front 4501

Signal / noise ratio ..... Min. 60 dB (0...100 kHz)

Response time (0...90%, 100...10%):

Temperature input, programmable ..... 1...60 s

mA / V input, programmable..... 0.4...60 s

Calibration temperature..... 20...28°C

Accuracy, the greater of the general and basic values:

General values		
Input type	Absolute accuracy	Temperature coefficient
All	≤ ±0.1% of span	≤ ±0.01% of span / °C

Basic values		
Input type	Basic accuracy	Temperature coefficient
mA	$\leq \pm 16 \mu\text{A}$	$\leq \pm 1.6 \mu\text{A} / ^\circ\text{C}$
Volt	$\leq \pm 20 \mu\text{V}$	$\leq \pm 2 \mu\text{V} / ^\circ\text{C}$
Pt100, Pt200, Pt 1000	$\leq \pm 0.2^\circ\text{C}$	$\leq \pm 0.02^\circ\text{C} / ^\circ\text{C}$
Pt500, Ni100, Ni120, Ni 1000	$\leq \pm 0.3^\circ\text{C}$	$\leq \pm 0.03^\circ\text{C} / ^\circ\text{C}$
Pt50, Pt400, Ni50	$\leq \pm 0.4^\circ\text{C}$	$\leq \pm 0.04^\circ\text{C} / ^\circ\text{C}$
Pt250, Pt300	$\leq \pm 0.6^\circ\text{C}$	$\leq \pm 0.06^\circ\text{C} / ^\circ\text{C}$
Pt20	$\leq \pm 0.8^\circ\text{C}$	$\leq \pm 0.08^\circ\text{C} / ^\circ\text{C}$
Pt10	$\leq \pm 1.4^\circ\text{C}$	$\leq \pm 0.14^\circ\text{C} / ^\circ\text{C}$
TC type: E, J, K, L, N, T, U	$\leq \pm 1^\circ\text{C}$	$\leq \pm 0.1^\circ\text{C} / ^\circ\text{C}$
TC type: R, S, W3, W5, LR	$\leq \pm 2^\circ\text{C}$	$\leq \pm 0.2^\circ\text{C} / ^\circ\text{C}$
TC type: B 160...400°C	$\leq \pm 4.5^\circ\text{C}$	$\leq \pm 0.45^\circ\text{C} / ^\circ\text{C}$
TC type: B 400...1820°C	$\leq \pm 2^\circ\text{C}$	$\leq \pm 0.2^\circ\text{C} / ^\circ\text{C}$

EMC immunity influence .....	$< \pm 0.5\%$ of span
Extended EMC immunity:	
NAMUR NE 21, A criterion, burst .....	$< \pm 1\%$ of span

Auxiliary supplies for 9116B1:	
2-wire supply (terminal 54...52).....	28...16.5 VDC / 0...20 mA
Auxiliary supplies for 9116B2:	
2-wire supply (terminal 54...52).....	22...16.5 VDC / 0...20 mA
Wire size (max....min.) .....	AWG 26...14 / 0.13...2.08 mm <sup>2</sup>
Screw terminal torque .....	stranded wire 0.5 Nm
Relative humidity .....	< 95% RH (non-cond.)
Dimen., without display front (HxWxD).....	109 x 23.5 x 104 mm
Dimensions, with display front (HxWxD).....	109 x 23.5 x 116 mm
Protection degree.....	IP20
Weight .....	185 g / 200 g with 4501

**Isolation:**

Input to any .....	300 VAC double/reinforced isolation
Output relay to analogue output .....	150 VAC double/reinforced or 300 VAC basic isolation
Analogue output to supply .....	300 VAC double/reinforced isolation
Status relay to supply .....	150 VAC double/reinforced or 300 VAC basic isolation

**RTD, linear resistance and potentiometer input:**

Input type	Min. value	Max. value	Standard
Pt100	-200°C	+850°C	IEC60751
Ni100	-60°C	+250°C	DIN 43760
Linear resist.	0 Ω	10000 Ω	-
Potentiometer	10 Ω	10000 Ω	-

Input for RTD types:

Pt10\*, Pt20\*, Pt50\*, Pt100, Pt200, Pt250, Pt300, Pt400, Pt500, Pt1000  
 Ni50, Ni100, Ni120, Ni1000

**Effect of sensor cable resistance**

(3- / 4-wire), RTD.....	< 0.002 Ω / Ω
Sensor error detection, RTD .....	Programmable ON / OFF
Short circuit detection, RTD.....	Yes
Cable resistance per wire (max.), RTD.....	50 Ω
Sensor current, RTD.....	Nom. 0.2 mA

\* No short circuit detection for Pt10, Pt20 and Pt50

\* No short circuit detection for Lin. R\_0%≤ app. 18 Ω

**TC input:**

Type	Min. value	Max. value	Standard
B	+0°C	+1820°C	IEC 60584-1
E	-100°C	+1000°C	IEC 60584-1
J	-100°C	+1200°C	IEC 60584-1
K	-180°C	+1372°C	IEC 60584-1
L	-200°C	+900°C	DIN 43710
N	-180°C	+1300°C	IEC 60584-1
R	-50°C	+1760°C	IEC 60584-1
S	-50°C	+1760°C	IEC 60584-1
T	-200°C	+400°C	IEC 60584-1
U	-200°C	+600°C	DIN 43710
W3	0°C	+2300°C	ASTM E988-90
W5	0°C	+2300°C	ASTM E988-90
LR	-200°C	+800°C	GOST 3044-84

**Cold junction compensation (CJC):**

via external sensor in connector 5910	$20\ldots28^{\circ}\text{C} \leq \pm 1^{\circ}\text{C}$
	$-20\ldots20^{\circ}\text{C}$ and $28\ldots70^{\circ}\text{C} \leq \pm 2^{\circ}\text{C}$
via internal CJC sensor.....	$\pm(2.0^{\circ}\text{C} + 0.4^{\circ}\text{C} * \Delta t)$

 $\Delta t = \text{internal temperature} - \text{ambient temperature}$ 

Sensor error detection .....	Programmable ON or OFF (only wire breakage)
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**Sensor error current:**

when detecting .....	Nom. 2 $\mu\text{A}$
else.....	0 $\mu\text{A}$

**Current input:**

Measurement range .....	0...20 mA
Programmable measurement ranges.....	0...20 and 4...20 mA
Input resistance.....	Nom. $20 \Omega + \text{PTC } 50 \Omega$

**Sensor error detection:**

Loop break 4...20 mA .....	Yes
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NB: Only when input is selected as 4...20 mA

**Voltage input:**

Measurement range .....	0...10 VDC
Programmable measurement ranges.....	0...1 / 0.2...1 / 0...5 / 1...5 / 0...10 and 2...10 VDC
Input resistance.....	Nom. $>10 \text{ M}\Omega$

**Current output:**

Signal range (span).....	0...20 mA
Programmable signal ranges .....	0...20 / 4...20 / 20...0 and 20...4 mA
Load (max.).....	20 mA / $600 \Omega$ / 12 VDC
Load stability .....	$\leq 0.01\%$ of span / $100 \Omega$
Sensor error reaction.....	0 / 3.5 / 23 mA / none
NAMUR NE 43 Upscale/Downscale .....	23 mA / 3.5 mA

**Output limitation:**

on 4...20 and 20...4 mA signals .....	3.8...20.5 mA
on 0...20 and 20...0 mA signals .....	0...20.5 mA

Current limit.....	$\leq 28 \text{ mA}$
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**2-wire 4...20 mA output:**

Signal range .....	4...20 mA
Load stability .....	$\leq 0.01\%$ of span / $100 \Omega$
Load resistance .....	$\leq (\text{Vsupply} - 3.5) / 0.023 \text{ A} [\Omega]$
External 2-wire supply range .....	3.5...26 VDC
Effect of external 2-wire supply voltage variation .....	$< 0.005\%$ of span / V

**Relay output in safe area:**

Relay functions.....	Setpoint, Window, Sensor error, Power and Off
Hysteresis, in % of span / display range ....	0.1...25 / 1...25
On and Off delay .....	0...3600 s
Sensor error reaction.....	Break / Make / Hold
Max. voltage.....	250 VAC / 30 VDC
Max. current .....	2 AAC / 2 ADC
Max. AC power .....	500 VA / 60 W

**Status relay in safe area:**

Max. voltage.....	125 VAC / 110 VDC
Max. current .....	0.5 AAC / 0.3 ADC
Max. AC power .....	62.5 VA / 32 W

**Marine approval:**

Det Norske Veritas, Ships &amp; Offshore ..... Stand. f. Certific. No. 2.4

**GOST R approval:**VNIIFTRI, Cert No..... [www.prelectronics.com](http://www.prelectronics.com)**SIL certification:**

exida, Cert No. .... PREI 070902 P0002 C05

**Observed authority requirements:**

	<b>Standard:</b>
EMC 2004/108/EC .....	EN 61326-1
LVD 2006/95/EC .....	EN 61010-1
ATEX 94/9/EC .....	EN 60079-0, -11, -15 , -26 and EN 61241-0, -11
IECEx .....	IEC 60079-0, -11, -15 and -26 IEC 61241-0 and -11
c FM us .....	FM 3600, 3611, 3810 CSA E60079-0, -15 CSA 22.2 -25, -142, -213
UL, Standard for Safety .....	ANSI/ISA-12.00.01 / 12.12.02
SIL .....	UL 61010-1 IEC 61508

**of span** = of the currently selected measurement range**Configuration of sensor error check**

Sensor error check:		
Device:	Configuration	Sensor error detection:
9116	ERR.ACT=NONE - OUT.ERR=None.	OFF
	Else:	ON

## Visualisation in 4501 of:

### Input signal outside range

Outside range readout (IN.LO, IN.HI): If the valid range of the A/D converter or the polynomial is exceeded.			
Input	Range	Readout	Limit
VOLT	0...1 V / 0.2...1 V	IN.LO	< -25 mV
		IN.HI	> 1.2 V
	0...10 V / 2...10 V	IN.LO	< -25 mV
		IN.HI	> 12 V
CURR	0...20 mA / 4...20 mA	IN.LO	< -1.05 mA
		IN.HI	> 25.05 mA
LIN.R	0...800 Ω	IN.LO	< -10 Ω
		IN.HI	> 900 Ω
	0...10 kΩ	IN.LO	<-10 kΩ
		IN.HI	> 11 kΩ
POTM	0 - 100%	IN.LO	< -0.5 %
		IN.HI	> 100.5 %
TEMP	TC / RTD	IN.LO	< temperature range -2°C
		IN.HI	> temperature range +2°C

Display readout below . / above max. (-1999, 9999):			
Input	Range	Readout	Limit
All	All	-1999	Display readout <-1999
		9999	Display readout >9999

### Sensor error detection

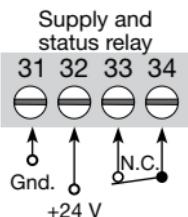
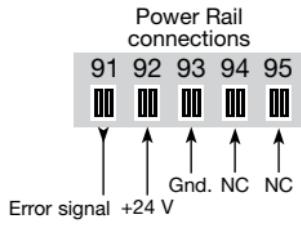
Sensor error detection (SE.BR, SE.SH):			
Input	Range	Readout	Condition
CURR	Loop break (4...20 mA)	SE.BR	<= 3.6 mA; > = 21 mA
POTM	All, SE.BR on all 3-wire	SE.BR	Sensor broken
		SE.SH	Sensor shorted
LIN.R	All	SE.BR	Sensor broken or wire resistance too high
		SE.SH	Sensor shorted
TEMP	All	SE.BR	Sensor broken or wire resistance too high
		SE.SH	Sensor shorted

## Hardware error

Readout at hardware error		
Error search	Readout	Cause
CJC sensor error - check device temperature	CJ.ER	Defect internal CJC sensor or CJC temperature out of allowed range **
CJC connector error - check CJC connector block	CJ.CE	Defect (or missing) CJC connector or temperature out of allowed range **
Input error - check input connection and reset power	IN.ER	Signal levels on input beyond limits or connected to wrong terminals*
Output error - check output connections and reset power	AO.ER	Error in analogue output current (SIL mode only)*
No communication	NO.CO	No communication with (4501)
Flash memory error - check configuration	FL.ER CO.ER	FLASH error (configuration invalid)***
Invalid configuration type or version	TY.ER	Configuration read from EEprom has invalid type or rev. no.
Hardware error	RA.ER	RAM error*
Hardware error	IF.ER	Internal Flash error*
Hardware error	SW.ER	SW monitor error*
Hardware error	AD.ER	A/D converter error*
Hardware error	AO.SU	Analogue output supply error*
Hardware error	CA.ER	Factory calibration error*
Hardware error	CM.ER	Main CPU error*
Hardware error	RE.ER	Relay readback error*
Hardware error	II.ER	Initialization check error*
Hardware error	RS.ER	Reset error*
Hardware error	IC.ER	Input communication error*
Hardware error	M1.ER	Main CPU to Ch.1 error*
Hardware error	MC.ER	Main CPU config. error*
Hardware error	MF.ER	Main CPU Flash error*
Hardware error	MR.ER	Main CPU Ram error*
Hardware error	MS.ER	Main CPU supply error*
Hardware error	MP.ER	Main CPU ProgFlow error*
Hardware error	MI.ER	Main CPU initialization check error*
Hardware error	DE.ER	Device error*
Hardware error	FC.ER	Invalid code checksum in 4501

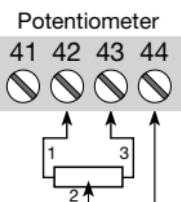
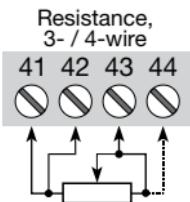
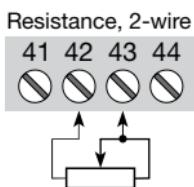
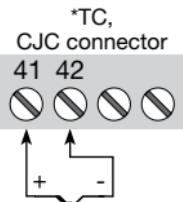
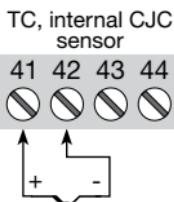
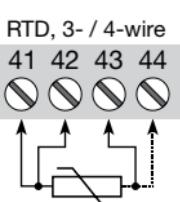
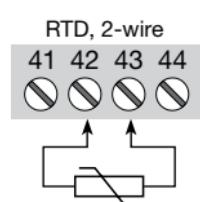
- ! All error indications in the display flash once per second (1 Hz), and the corresponding help text is shown. If the error is a sensor error, the display backlight flashes as well - this is acknowledged (stopped) by pushing the OK button.
- \* Error is acknowledged by resetting the device power
- \*\* Error can be disregarded by selecting input type different than TC.
- \*\*\* Error is acknowledged by stepping through the basic setup.

# CONNECTIONS

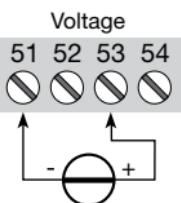
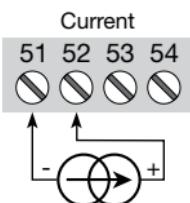
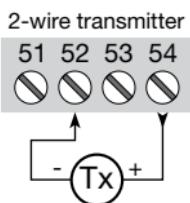


NC = no connection

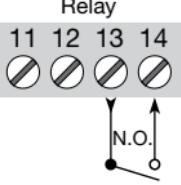
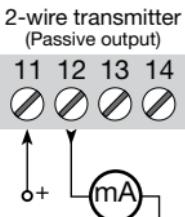
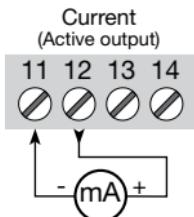
## Inputs:



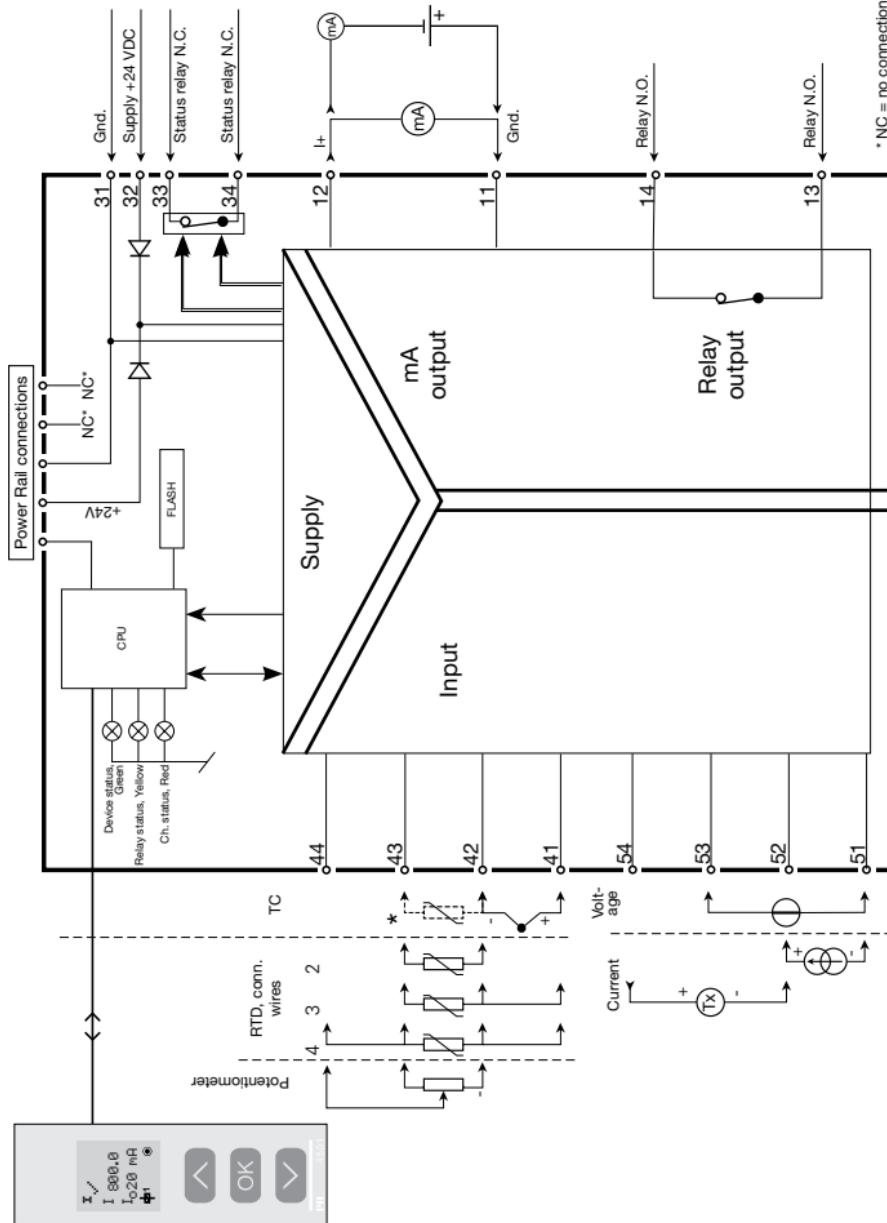
\* Order separately:  
CJC connector  
5910Ex.



## Outputs:



# BLOCK DIAGRAM



## Signal error and cable fault indications without display front

List of LED and error signal indications					
Condition	Green LED	Relay: Yellow LED	Error: Red LED	Status relay, N.C.	Power rail signal status
No supply	OFF	OFF	OFF	De-energized	Closed
Device failure	OFF		ON	De-energized	Closed
Device OK	Flashing			Energized	Open
Signal OK	Flashing		OFF	Energized	Open
Output relay energized	Flashing	ON	OFF	Energized	Open
Output relay energized w. wire short/break	Flashing	ON	Flashing	De-energized	Closed (if enabled)
Output relay de-energized w. wire short/break	Flashing	OFF	Flashing	De-energized	Closed (if enabled)
Output relay de-energized	Flashing	OFF	OFF	Energized	Open

# **CONFIGURATION / OPERATING THE FUNCTION KEYS**

Documentation for routing diagram.

## **In general**

When configuring the 9116, you will be guided through all parameters and you can choose the settings which fit the application. For each menu there is a scrolling help text which is automatically shown in line 3 on the display.

Configuration is carried out by use of the 3 function keys:

- Ⓐ will increase the numerical value or choose the next parameter
- Ⓑ will decrease the numerical value or choose the previous parameter
- OK will accept the chosen value and proceed to the next menu

When configuration is completed, the display will return to the default state 1.0.

Pressing and holding OK will return to the previous menu or return to the default state (1.0) without saving the changed values or parameters.

If no key is activated for 1 minute, the display will return to the default state (1.0) without saving the changed values or parameters.

## **Further explanations**

**Password protection:** Programming access can be blocked by assigning a password. The password is saved in the converter in order to ensure a high degree of protection against unauthorised modifications to the configuration. Default password 2008 allows access to all configuration menus. Password protection is mandatory in SIL applications.

## **Selection of units**

After choosing the input signal type you can choose which process units should be shown in the display (see table). By selection of temperature input the process value is always displayed in Celsius or Fahrenheit. This is selected in the menu point after selection of temperature input.

## **CJC**

In the CJC menu you can choose between CJC connector and internal cold junction compensation. The CJC connecter (PR 5910Ex) must be ordered separately.

## **Signal and sensor error information via display front 4501**

Sensor error (see limits in the table) is displayed as SE.BR (sensor break) or SE.SH (sensor short). Signals outside the selected range (not sensor error, see table for limits) are displayed as IN.LO indicating low input signal or IN.HI indicating high input signal. The error indication is displayed as text in line 1 and at the same time the backlight flashes. Line 4 of the display is a status line which shows whether the device is SIL-locked (static dot = SIL-locked and flashing dot = not SIL-locked) as well as relay status and COM (running circle) indicating correct functioning of 4501.

## **Signal and sensor error indication without display front**

Status of the unit can also be read from the 3 LEDs in the front of the device. Green flashing LED indicates normal operation.

No light in the green LED indicates lack of supply voltage or error in the device.

Steady red LED indicates fatal error.

Flashing red LED indicates sensor error.

## **Relay functions**

5 different settings of relay function can be selected.

**Setpoint:** The unit works as a single trip amplifier

**Window:** The relay has a window that is defined by a low and a high set-point. On both sides of the window the relay has the same status.

**Error function:** The relay is activated by sensor error.

**Power:** The relay is activated as long as the power is on.

**Off:** The relay is deactivated.

**Increasing/decreasing:** The relay can be set to activate at increasing or decreasing input signal.

**Delay:** An ON and an OFF delay can be set in the range 0...3600 s.

**Hysteresis:** A hysteresis can be set at 0.1...25% of the span or between 1 and 25% of display range.

**Window:** The window function is selected by choosing "window" in the menu and defining a high and a low setpoint.

See the graphic depiction of the window functions on page 30.

**Setpoint:** The setpoint function is selected by choosing "setpoint" in the menu and entering the desired limit. The device then works as a single limit switch.

See the graphic depiction of the window functions on page 31.

An activated relay means that the contact is closed if the contact function "normally open" is selected, and the contact is open if the contact function "normally closed" is selected.

The delay time for activation and deactivation can be set independently of each other in the menus ON.DEL and OFF DEL respectively.

## **Advanced functions**

The unit gives access to a number of advanced functions which can be reached by answering "Yes" to the point "adv.set".

**Display setup:** Here you can adjust the brightness contrast and the backlight.

Setup of TAG numbers with 5 alphanumerics. Input value is always shown in line 2. Selection of functional readout in line 3 of the display - choose between readout of analogue output or tag no or alternating display.

**Two-point process calibration:** The device can be process-calibrated in 2 points to fit a given input signal . A low input signal (not necessarily 0%) is applied and the actual value is entered via 4501. Then a high signal (not necessarily 100%) is applied and the actual value is entered via 4501. If you accept to use the calibration, the device will work according to this new adjustment. If you later reject this menu point or choose another type of input signal the device will return to factory calibration.

**Process simulation function:** In the menu point "EN.SIM" it is possible to simulate an input signal by means of the arrow keys and thus control the output signal up or down, or the relay state OFF and ON . You must exit the menu by pressing  (no time-out). The simulation function exits automatically, if the 4501 is detached.

**Password:** Here you can choose a pass word between 0000 and 9999 in order to protect the device against unauthorised modifications to the configuration. The device is delivered default without password.

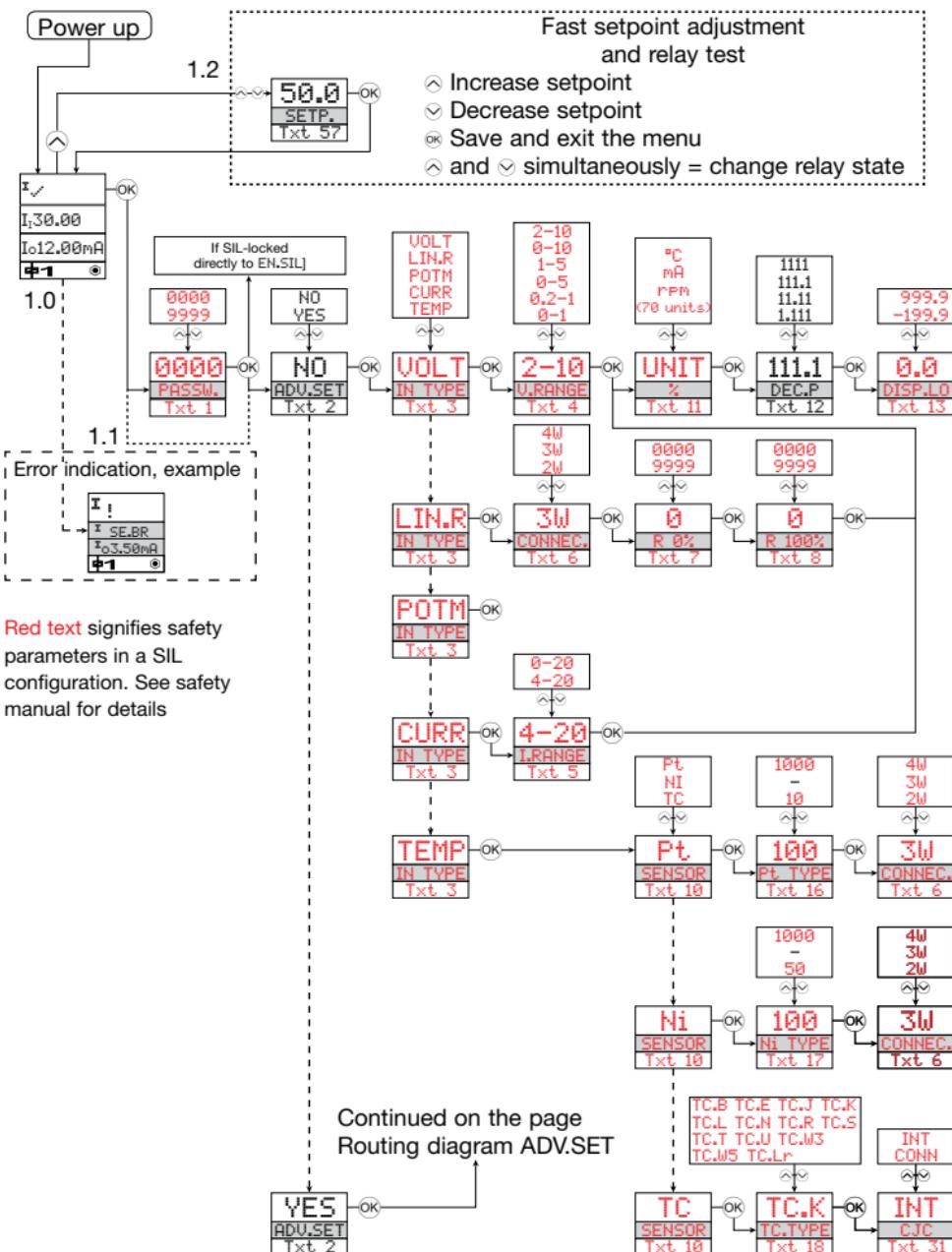
**Memory:** In the memory menu you can save the configuration of the device in the 4501, and then move the 4501 onto another device of the same type and download the configuration in the new device.

**Language:** In the menu "lang.setup" you can choose between 7 different language versions of help texts that will appear in the menu. You can choose between UK, DE, FR, IT, ES, SE and DK.

**Power rail:** In the menu "RAIL" you can choose if sensor errors are transmitted to the central surveillance in the PR 9410 power control unit.

**Safety integrity level:** See Safety Manual for details





# ROUTING DIAGRAM

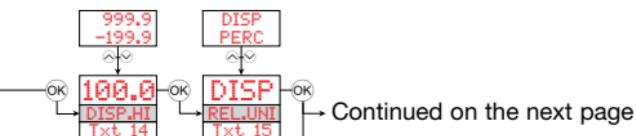
If no key is activated for 1 minute, the display will return to the default state 1.0 without saving configuration changes.

↗ Increase value / choose next parameter

↘ Decrease value / choose previous parameter

OK Accept the chosen value and proceed to the next menu

Hold ↗ Back to previous menu / return to menu 1.0 without saving



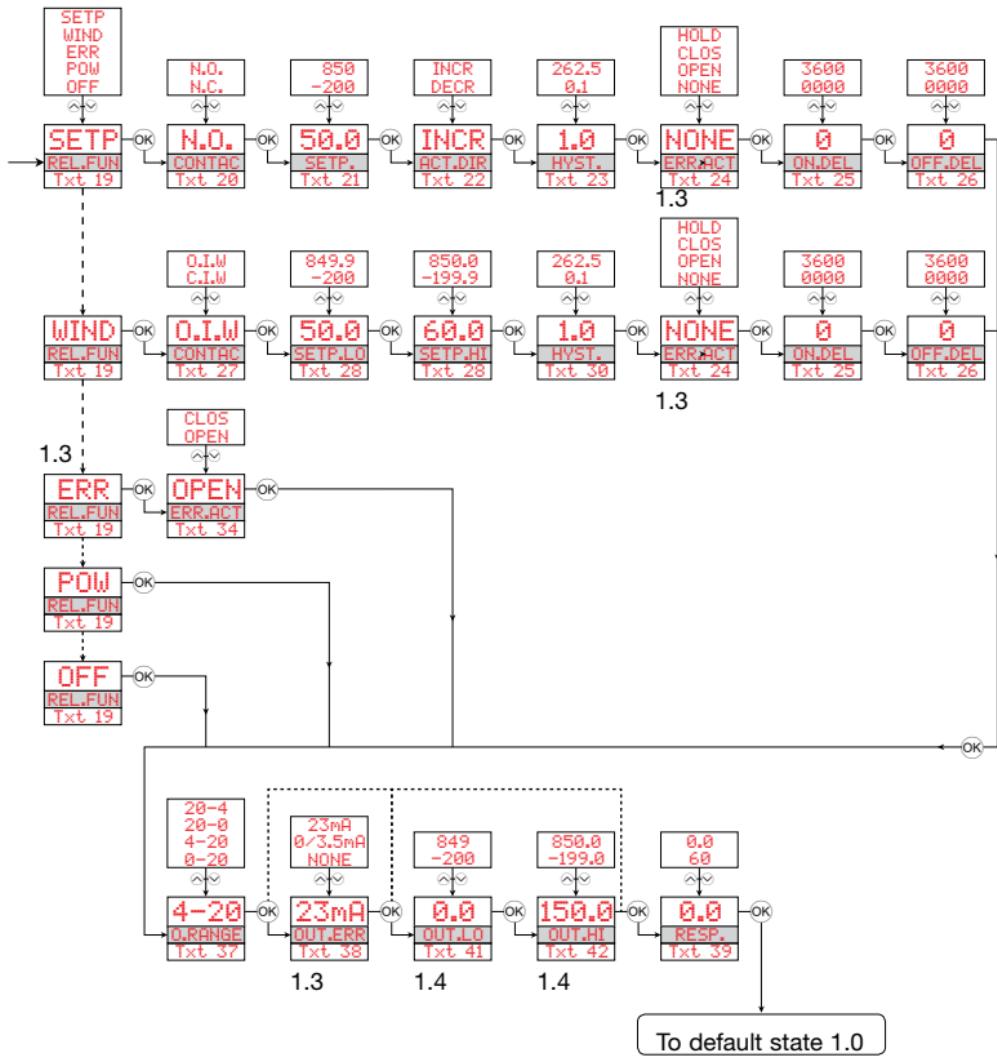
1.0 = Default state. Line 1 shows input status. Line 2 shows input value and TAG NO. Line 3 shows output value and units. Line 4 shows status for relay and communication and whether the device is SIL-locked. Static dot = SIL-locked and flashing dot = not SIL-locked.

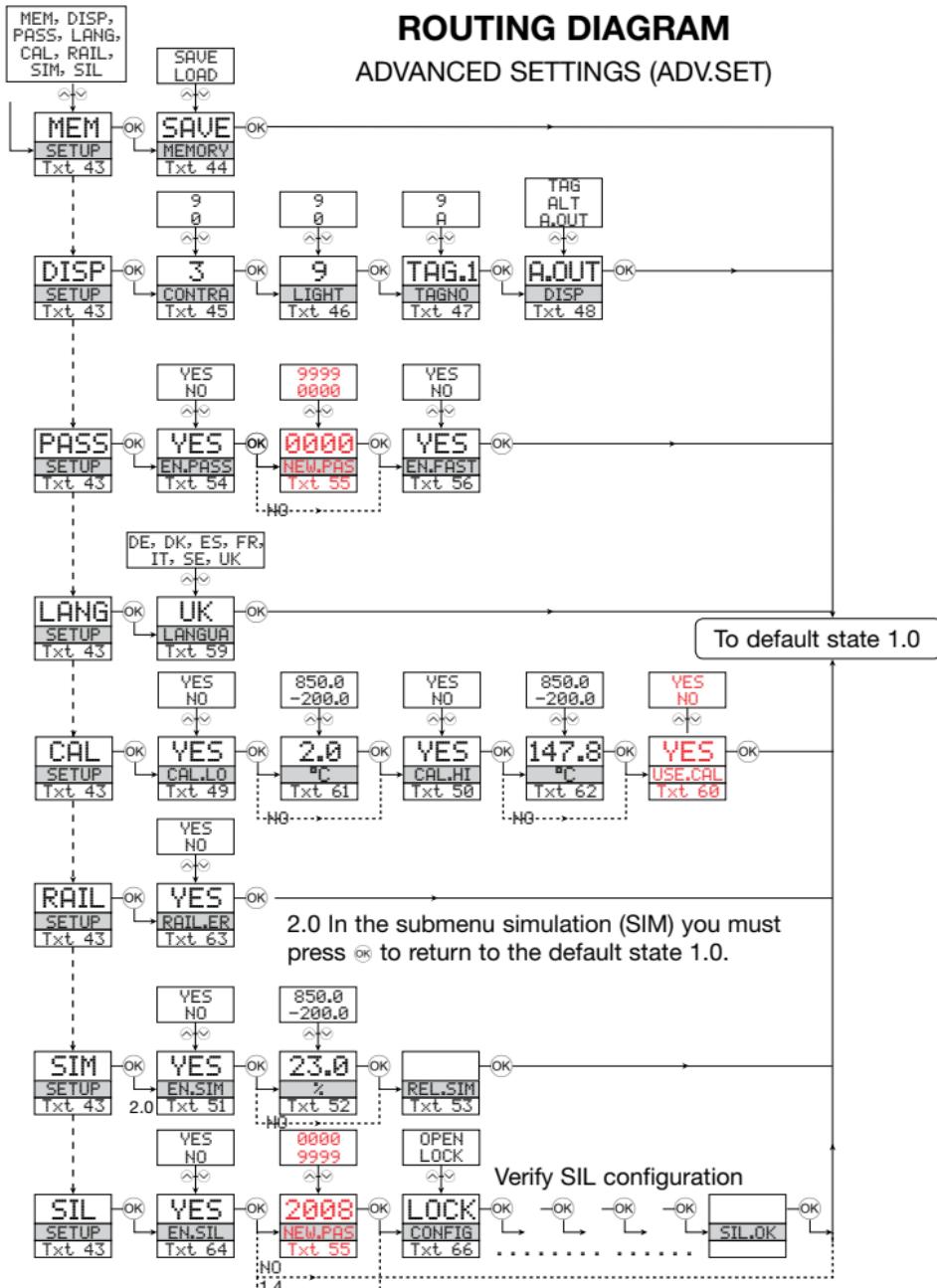
1.1 = Only if password-protected.  
1.2 = Only if FastSet is activated and the relay function is setpoint.

1.3 = Only if input types support sensor error check. Not valid for these input signals: 0...20 mA and voltage.  
1.4 = Only if input signal is temperature.  
1.5 = Only if the configuration is not protected by a password.

## Selectable UNITS:

°C	s	rPM	MWh	ohm
°F	min	Hz	kWh	S
K	m/s	t	W	uS
%	mm/s	kg	GW	m3/min
m	m/min	g	MW	m3/h
cm	m/h	N	kW	1/s
mm	in/s	Pa	hp	1/min
um	ips	MPa	A	1/h
ft	ft/s	kPa	kA	gal/min
in	in/min	hPa	mA	gal/h
mils	ft/min	bar	uA	t/h
yd	in/h	mbar	V	mol
m3	ft/h	kJ	kV	pH
1	m/s2	Wh	mV	[blank]



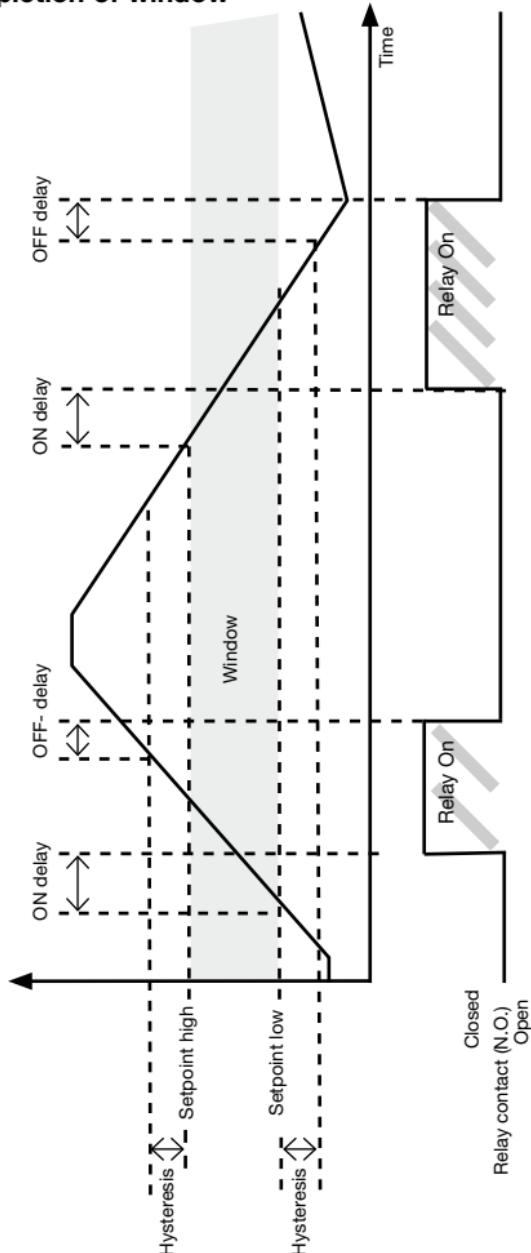


# SCROLLING HELP TEXTS IN DISPLAY LINE 3

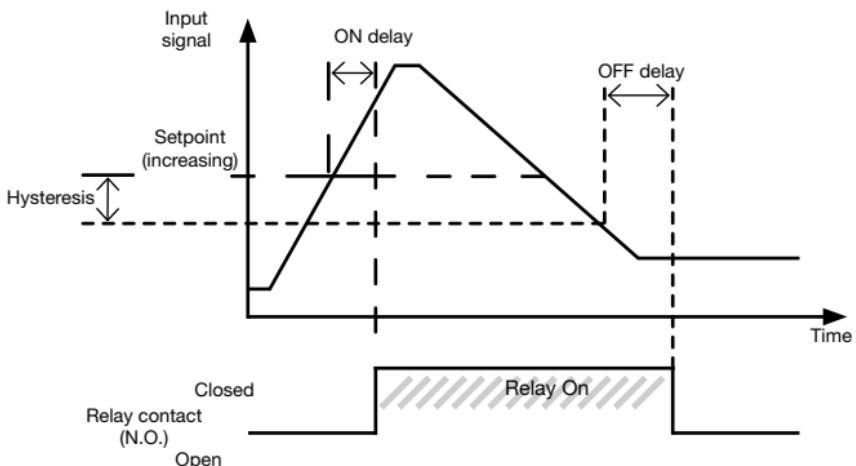
- [01] Set correct password
- [02] Enter Advanced setup menu?
- [03] Select Temperature input
  - Select Potentiometer input
  - Select Linear resistance input
  - Select Current input
  - Select Voltage input
- [04] Select 0.0-1 V input range
  - Select 0.2-1 V input range
  - Select 0-5 V input range
  - Select 1-5 V input range
  - Select 0-10 V input range
  - Select 2-10 V input range
- [05] Select 0-20 mA input range
  - Select 4-20 mA input range
- [06] Select 2-Wire sensor connection
  - Select 3-Wire sensor connection
  - Select 4-Wire sensor connection
- [07] Set Resistance value low
- [08] Set Resistance value high
- [09] Select Celsius as temperature unit
  - Select Fahrenheit as temperature unit
- [10] Select TC sensor type
  - Select Ni sensor type
  - Select Pt sensor type
- [11] Select Display unit
- [12] Select Decimal point position
- [13] Set Display range low
- [14] Set Display range high
- [15] Select Relay setpoint in % of input range
  - Select Relay setpoint in display units
- [16] Select Pt10 sensor type
  - Select Pt20 sensor type
  - Select Pt50 sensor type
  - Select Pt100 sensor type
  - Select Pt200 sensor type
  - Select Pt250 sensor type
  - Select Pt300 sensor type
  - Select Pt400 sensor type
  - Select Pt500 sensor type
  - Select Pt1000 sensor type
- [17] Select Ni50 sensor type
  - Select Ni100 sensor type
  - Select Ni120 sensor type
  - Select Ni1000 sensor type
- [18] Select TC-B sensor type
  - Select TC-E sensor type
  - Select TC-J sensor type
  - Select TC-K sensor type
  - Select TC-L sensor type
  - Select TC-N sensor type
  - Select TC-R sensor type
  - Select TC-S sensor type
  - Select TC-T sensor type
  - Select TC-U sensor type
  - Select TC-W3 sensor type
  - Select TC-W5 sensor type
  - Select TC-Lr sensor type
- [19] Select OFF function - relay is permanently off
  - Select POWER function - relay indicates power status OK
  - Select ERROR function - relay indicates sensor error only
  - Select WINDOW function - relay is controlled by 2 setpoints
  - Select SETPOINT function - relay is controlled by 1 setpoint
- [20] Select Normally Closed contact
- [21] Select Normally Open contact
- [22] Set Relay setpoint
  - Select Action on decreasing signal
  - Select Action on increasing signal
- [23] Set Relay hysteresis
- [24] Select No error action - undefined status at error
  - Select Open relay contact at error
  - Select Close relay contact at error
  - Select Hold relay status at error
- [25] Set Relay ON delay in seconds
- [26] Set Relay OFF delay in seconds
- [27] Select Contact is Closed Inside Window
  - Select Contact is Open Inside Window
- [28] Set Relay window setpoint low
- [29] Set Relay window setpoint high
- [30] Set Relay window hysteresis
- [31] Select Internal temperature sensor
  - Select CJC connector (Accessory)
- [32] Select Open relay contact at error
  - Select Close relay contact at error
- [33] Select 0-20 mA output range
  - Select 4-20 mA output range
  - Select 20-0 mA output range
  - Select 20-4 mA output range
- [34] Select No error action - output undefined at error
  - Select Downscale at error
  - Select Namur NE43 downscale at error
  - Select Namur NE43 upscale at error
- [35] Select Analogue output response time in seconds.
- [36] Set Temperature for analogue output low
- [37] Set Temperature for analogue output high
- [38] Enter SIL setup
  - Enter Simulation mode
  - Enter Rail setup
  - Perform Process Calibration
  - Enter Language setup
  - Enter Password setup
  - Enter Display setup
  - Perform Memory operations
- [39] Load saved configuration into module
  - Save configuration in display front
- [40] Adjust LCD contrast
- [41] Adjust LCD backlight
- [42] Write a 5-character channel TAG
- [43] Show Analog output value in display
  - Show TAG on display
  - Alternate shown information in display
- [44] Calibrate Input low to process value?
- [45] Calibrate Input high to process value?
- [46] Enable input simulation?
- [47] Set the input simulation value
- [48] Relay simulation - use ↲ to toggle relay
- [49] Enable Password protection?
- [50] Set New password
- [51] Enable Fastset functionality?
- [52] Relay setpoint - press ↵ to save
- [53] Relay setpoint - Read only
- [54] Select Language
- [55] Use process calibration values?
- [56] Set value for low calibration point
- [57] Set value for high calibration point
- [58] Enable Rail status signal output?
- [59] Enable SIL configuration lock?
- [60] 0...20 mA is not a valid output range for SIL operation

- [65] is channel using process-compensated calibration data?
- [66] Configuration SIL status (Open / Locked)
- [80] Sensor short circuit
- [81] Sensor wire breakage
- [82] Display underrange
- [83] Display overrange
- [84] Input underrange
- [85] Input overrange
- [86] Input error - check input connections and reset power
- [87] Output error - check connentions and reset power  
Flash memory error - chek configuration
- [88] Invalid configuration type or version
- [89] Hardware error
- [90] CJC sensor error - check device temperature
- [91] CJC error - check CJC connector block
- [92] No communication
- [93]

## Graphic depiction of window



## Graphic depiction of setpoint



# **APPENDIX**

**IECEx Installation drawing  
ATEX Installation drawing  
FM Installation drawing  
Safety manual**

LERBAKKEN 10, 8410 ROENDE DENMARK

## IECEx Installation drawing

**9116**

For safe installation of 9116B the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.


**4501**

For Installation in Zone 2 / Division 2 the following must be observed.

The 4501 programming module is to be used solely with PR electronics modules. It is important that the module is undamaged and has not been altered or modified in any way. Only 4501 modules free of dust and moisture shall be installed.



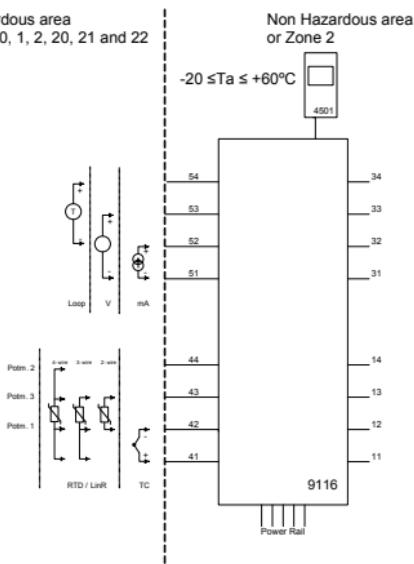
IECEx Certificate: ..... KEM 10.0022X

Marking: ..... Ex nA nC IIC T4 Gc  
 [Ex ia Ga] IIC/IIB/IIA  
 [Ex ia Da] IIIC

**Standards**

IEC60079-15:2005, IEC60079-11:2006, IEC60079-0:2007  
 IEC60079-26:2006, IEC61241-0:2004, IEC61241-11:2005

Hazardous area  
 Zone 0, 1, 2, 20, 21 and 22


**Status relay, terminal (33,34)**

**Non hazardous area installation**  
 Voltage max: 125 VAC / 110 VDC  
 Power max: 62.5 VA / 32 W  
 Current max: 0.5 A AC / 0.3 ADC

**Zone 2 installation:**

Voltage max: 32 VAC / 32 VDC  
 Power max: 16 VA / 32 W  
 Current max: 0.5 A AC / 1 A DC

**Relay output, terminal (13,14)**

**Non hazardous area installation**  
 Voltage max: 250VAC / 30VDC  
 Power max: 500VA / 80W  
 Current max: 2 A AC / 2 ADC

**Zone 2 installation**

Voltage max: 32 VAC / 30 VDC  
 Power max: 64 VA / 60 W  
 Current max: 2 A AC / 2 ADC

(terminal 11,12,13,14)

(terminal 31,32,33,34)

(terminal 91,92,93,94,95)

U<sub>m</sub>: 253 V; max. 400 Hz

LERBAKKEN 10, 8410 ROENDE DENMARK

**Module 9116B1**

Terminal 51-52, 51-53

Ui	30 V
II	120 mA
Pi	900 mW
Ci	3 nF
Li	1 µH

**Module 9116B2**

Terminal 51-52, 51-53

Ui	30 V
II	120 mA
Pi	900 mW
Ci	3 nF
Li	1 µH

**Module 9116B1**

Terminal 51-54, 52-54

Group	Co	Lo	Lo/Ro
IIIC	80 nF	4 mH	54 µH/D
IIIB	640 nF	16 mH	218 µH/D
IIIA	2.1 µF	32 mH	436 µH/D

**Module 9116B2**

Terminal 51-54, 52-54

Group	Co	Lo	Lo/Ro
IIIC	0.16 µF	4 mH	54 µH/D
IIIB	1.13 µF	16 mH	218 µH/D
IIIA	4.15 µF	32 mH	436 µH/D

**Module 9116B1**

Terminal 51-53

Group	Co	Lo	Lo/Ro
IIIC	80 nF	1000 mH	4 mH/D
IIIB	640 nF	1000 mH	17 mH/D
IIIA	2.1 µF	1000 mH	35 mH/D

**Module 9116B2**

Terminal 51-53

Group	Co	Lo	Lo/Ro
IIIC	0.16 µF	1000 mH	4 mH/D
IIIB	1.13 µF	1000 mH	17 mH/D
IIIA	4.15 µF	1000 mH	35 mH/D

**Module 9116B1**

Terminal 51-52

Group	Co	Lo	Lo/Ro
IIIC	7 µF	1000 mH	100 mH/D
IIIB	73 µF	1000 mH	400 mH/D
IIIA	1000 µF	1000 mH	800 mH/D

**Module 9116B2**

Terminal 51-52

Group	Co	Lo	Lo/Ro
IIIC	7 µF	1000 mH	100 mH/D
IIIB	73 µF	1000 mH	400 mH/D
IIIA	1000 µF	1000 mH	800 mH/D

**Module 9116B1**

Terminal 41,42,43,44

Group	Co	Lo	Lo/Ro
IIIC	7 µF	207 mH	1 mH/D
IIIB	73 µF	828 mH	5 mH/D

**Module 9116B2**

Terminal 41,42,43,44

Group	Co	Lo	Lo/Ro
IIIC	7 µF	207 mH	1 mH/D
IIIB	73 µF	828 mH	5 mH/D

**Installation notes:**

For installation in Zone 2, the module must be installed in an outer enclosure having an IP protection of at least IP54 according to type of protection Ex-n or Ex-e.

For installation on Power Rail in Zone 2, only Power Rail type 9400 supplied by Power Control Unit type 9410 is allowed.

In type of protection "intrinsic safety id" the parameters for intrinsic safety for gas group IIB are applicable.

Do not separate connectors when energized and an explosive gas mixture is present.

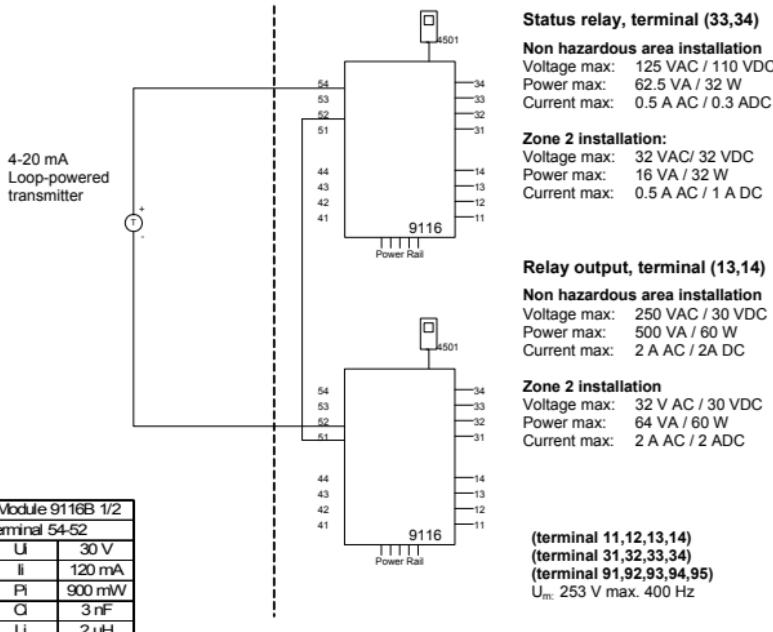
Do not mount or remove modules from the Power Rail when an explosive gas mixture is present.

If the sensor circuits or loop supply circuits have been installed in a type of protection other than "Intrinsic Safety", the module shall not be reinstalled in type of protection "Intrinsic Safety"

LERBAKKEN 10, 8410 ROENDE DENMARK

 Hazardous area  
 Zone 0,1,2, 20, 21, 22

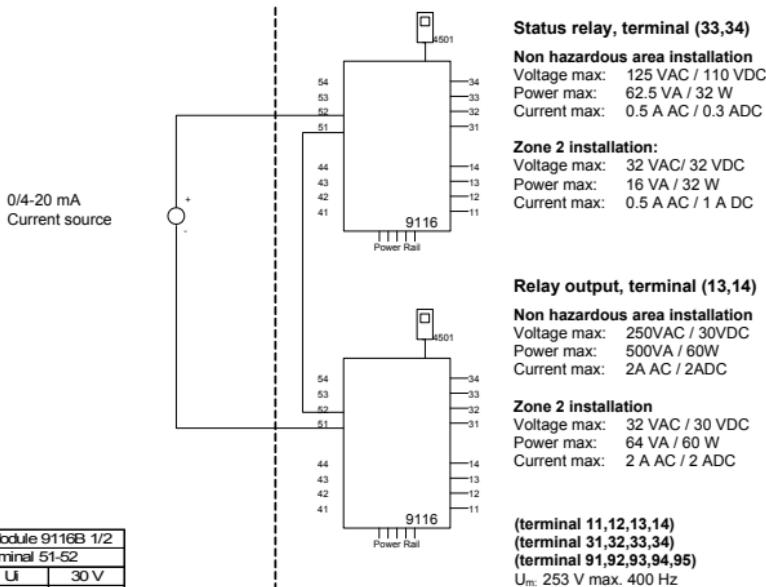
 Non Hazardous area  
 or Zone 2

 $-20 \leq Ta \leq +60^{\circ}\text{C}$ 


LERBAKKEN 10, 8410 ROENDE DENMARK

Hazardous area  
Zone 0, 1, 2, 20, 21, 22

Non Hazardous area  
or Zone 2

 $-20 \leq Ta \leq +60^{\circ}\text{C}$ 


Module 9116B 1/2	
Terminal 51-52	
Ui	30 V
Il	120 mA
Pi	900 mW
Cl	3 nF
Li	2 $\mu\text{H}$

Module 9116B 1/2		Group	Co	Lo	Lo/Ro
Term. 52-51, 51-52		IIC	0.4 $\mu\text{F}$	100 mH	25mH/ $\Omega$
Uo	16.6 V	IIB	2.3 $\mu\text{F}$	100 mH	100mH/ $\Omega$
Io	0.2 mA				
Po	0.8 mW	IIA	9.5 $\mu\text{F}$	100 mH	200mH/ $\Omega$

LERBAKKEN 10, 8410 ROENDE DENMARK

## ATEX Installation drawing

**9116**

For safe installation of 9116B the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.


**4501**

For installation in Zone 2 / Division 2 the following must be observed.  
 The 4501 programming module is to be used solely with PR electronics' modules. It is important that the module is undamaged and has not been altered or modified in any way.  
 Only 4501 modules free of dust and moisture shall be installed.



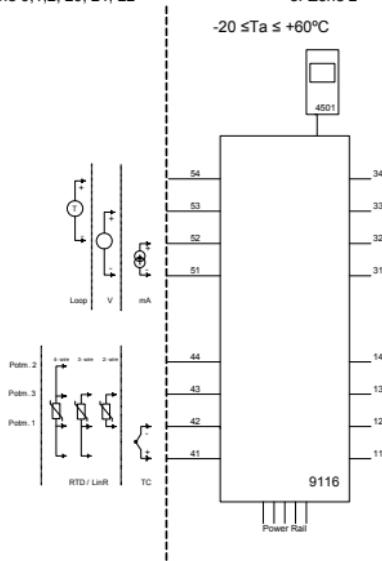
ATEX Certificate: .....KEMA 10 ATEX 0053 X

Marking: ..... II 3 G Ex nA nC T4  
(Ex) II (1) G [Ex ia] IIC/IIB/IIA  
 II (1) D [Ex iaD]

Standards EN 60079-0 : 2006, EN 60079-11 : 2007, EN 60079-15 : 2005  
 EN 60079-26 : 2007, EN 61241-0 : 2006, EN 61241-11 : 2006

Hazardous area  
 Zone 0,1,2, 20, 21, 22

Non Hazardous area  
 or Zone 2


**Status relay, terminal (33,34)**

**Non hazardous area installation**  
 Voltage max: 125 VAC / 110 VDC  
 Power max: 62.5 VA / 32 W  
 Current max: 0.5 A AC / 0.3 ADC

**Zone 2 installation:**

Voltage max: 32 VAC / 32 VDC  
 Power max: 16 VA / 32 W  
 Current max: 0.5 A AC / 1 A DC

**Relay output, terminal (13,14)**

**Non hazardous area installation**  
 Voltage max: 250 VAC / 30 VDC  
 Power max: 500 VA / 60 W  
 Current max: 2 A AC / 2 ADC

**Zone 2 installation**

Voltage max: 32 V AC / 30 VDC  
 Power max: 64 VA / 60 W  
 Current max: 2 A AC / 2 ADC

(terminal 11,12,13,14)

(terminal 31,32,33,34)

(terminal 91,92,93,94,95)

U<sub>m</sub>: 253 V; max 400 Hz

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## Module 9116B1

Terminal 51-52, 51-53

Ui	30 V
II	120 mA
Pi	900 mW
Ci	3 nF
Li	1 $\mu$ H

## Module 9116B2

Terminal 51-52, 51-53

Ui	30 V
II	120 mA
Pi	900 mW
Ci	3 nF
Li	1 $\mu$ H

## Module 9116B1

Terminal 51-54, 52-54

	Group	Co	Lo	Lo/Ro
Uo	28 V	IIC	80 nF	4 mH 54 $\mu$ H/D
Io	93 mA	IIB	640 nF	16 mH 218 $\mu$ H/D
Po	650 mW	IIA	2.1 $\mu$ F	32 mH 436 $\mu$ H/D

## Module 9116B2

Terminal 51-54, 52-54

	Group	Co	Lo	Lo/Ro
Uo	21.4 V	IIC	0.16 $\mu$ F	4 mH 54 $\mu$ H/D
Io	93 mA	IIB	1.13 $\mu$ F	16 mH 218 $\mu$ H/D
Po	650 mW	IIA	4.15 $\mu$ F	32 mH 436 $\mu$ H/D

## Module 9116B1

Terminal 51-53

	Group	Co	Lo	Lo/Ro
Uo	28 V	IIC	80 nF	1000 mH 4 mH/D
Io	1.1 mA	IIB	640 nF	1000 mH 17 mH/D
Po	8 mW	IIA	2.1 $\mu$ F	1000 mH 35 mH/D

## Module 9116B2

Terminal 51-53

	Group	Co	Lo	Lo/Ro
Uo	21.4 V	IIC	0.16 $\mu$ F	1000 mH 4 mH/D
Io	1.1 mA	IIB	1.13 $\mu$ F	1000 mH 17 mH/D
Po	8 mW	IIA	4.15 $\mu$ F	1000 mH 35 mH/D

## Module 9116B1

Terminal 51-52

	Group	Co	Lo	Lo/Ro
Uo	8.3 V	IIC	7 $\mu$ F	1000 mH 100 mH/D
Io	0.2 mA	IIB	73 $\mu$ F	1000 mH 400 mH/D
Po	0.4 mW	IIA	1000 $\mu$ F	1000 mH 800 mH/D

## Module 9116B2

Terminal 51-52

	Group	Co	Lo	Lo/Ro
Uo	8.3 V	IIC	7 $\mu$ F	1000 mH 100 mH/D
Io	0.2 mA	IIB	73 $\mu$ F	1000 mH 400 mH/D
Po	0.4 mW	IIA	1000 $\mu$ F	1000 mH 800 mH/D

## Module 9116B1

Terminal 41-42,43,44

	Group	Co	Lo	Lo/Ro
Uo	8.3 V	IIC	7 $\mu$ F	207 mH 1 mH/D
Io	13.1 mA	IIB	73 $\mu$ F	828 mH 5 mH/D
Po	27.3 mW	IIA	1000 $\mu$ F	1000 mH 10 mH/D

## Module 9116B2

Terminal 41-42,43,44

	Group	Co	Lo	Lo/Ro
Uo	8.3 V	IIC	7 $\mu$ F	207 mH 1 mH/D
Io	13.1 mA	IIB	73 $\mu$ F	828 mH 5 mH/D
Po	27.3 mW	IIA	1000 $\mu$ F	1000 mH 10 mH/D

## Installation notes:

For installation in Zone 2, the module must be installed in an outer enclosure having an IP protection of at least IP54 conforming to the requirements of EN60079-15.

For installation on Power Rail in Zone 2, only Power Rail type 9400 supplied by Power Control Unit type 9410 (Type Examination Certificate KEMA 07ATEX0152 X) is allowed.

In type of protection "intrinsic safety II" the parameters for intrinsic safety for gas group IIB are applicable.

Do not separate connectors when energized and an explosive gas mixture is present.

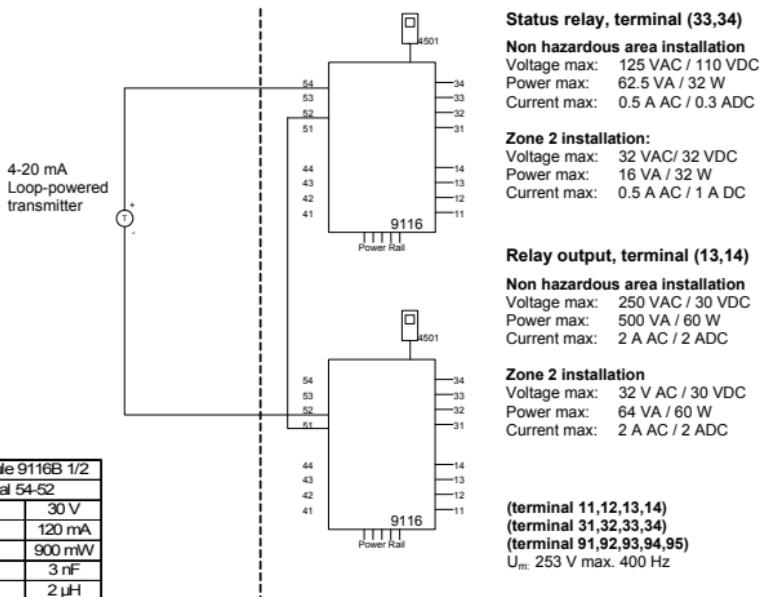
Do not mount or remove modules from the Power Rail when an explosive gas mixture is present.

If the sensor circuits or loop supply circuits have been installed in a type of protection other than "Intrinsic Safety", the module shall not be reinstalled in type of protection "Intrinsic Safety"

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 Hazardous area  
 Zone 0,1,2, 20, 21, 22

 Non Hazardous area  
 or Zone 2

 $-20^{\circ}\text{C} \leq \text{Ta} \leq +60^{\circ}\text{C}$ 


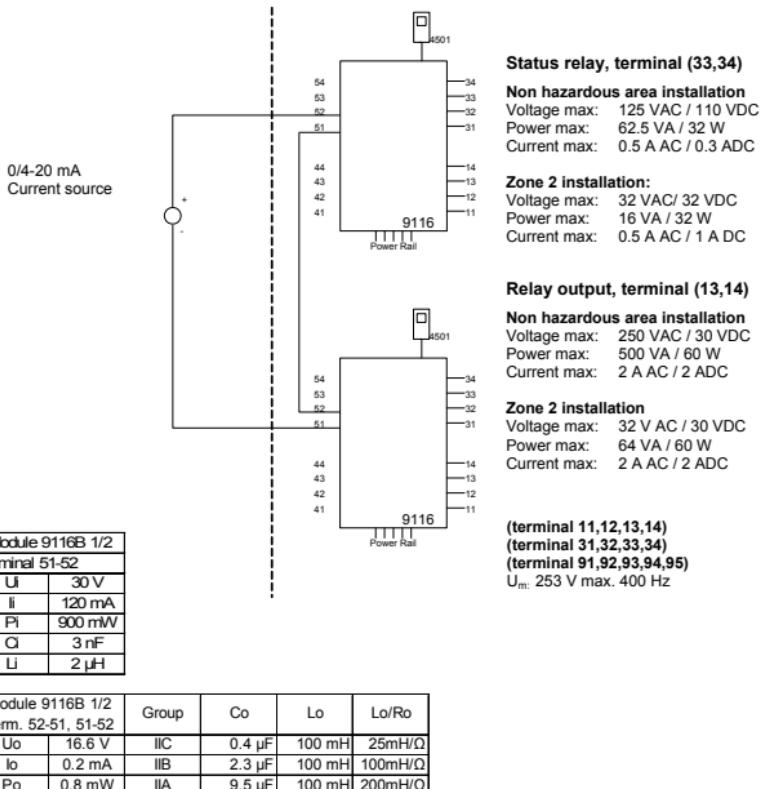
Module 9116B1 Term. 54-52; 51-52		Group	Co	Lo	Lo/Ro
Uo	28 V	IIC	80 nF	4 mH	54 $\mu\text{H}/\Omega$
Io	93 mA	IIB	640 nF	16 mH	218 $\mu\text{H}/\Omega$
Po	650 mW	IIA	2.1 $\mu\text{F}$	32 mH	436 $\mu\text{H}/\Omega$

Module 9116B2 Term. 54-52; 51-52		Group	Co	Lo	Lo/Ro
Uo	21.4 V	IIC	0.16 $\mu\text{F}$	4 mH	54 $\mu\text{H}/\Omega$
Io	93 mA	IIB	1.13 $\mu\text{F}$	16 mH	218 $\mu\text{H}/\Omega$
Po	650 mW	IIA	4.15 $\mu\text{F}$	32 mH	436 $\mu\text{H}/\Omega$

LERBAKKEN 10, 8410 ROENDE DENMARK

Hazardous area  
Zone 0,1,2, 20, 21, 22

Non Hazardous area  
or Zone 2

 $-20^{\circ}\text{C} \leq \text{Ta} \leq +60^{\circ}\text{C}$ 


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## FM Installation drawing

**9116**

For safe installation of 9116B the following must be observed. The module shall only be installed by qualified personnel who are familiar with the national and international laws, directives and standards that apply to this area.

Year of manufacture can be taken from the first two digits in the serial number.


**4501**

For Installation in Zone 2 / Division 2 the following must be observed.

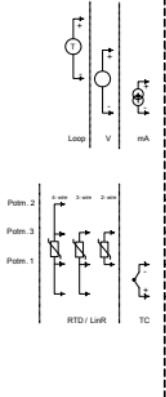
The 4501 programming module is to be used solely with PR electronics modules. It is important that the module is undamaged and has not been altered or modified in any way. Only 4501 modules free of dust and moisture shall be installed.


**Hazardous Classified Location**

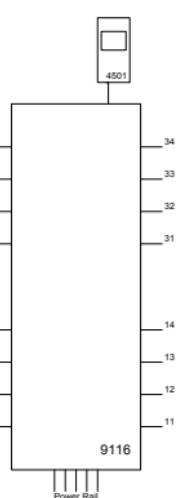
Class I / II / III, Division 1, Group A,B,C,D,E,F,G  
 Class I Zone 0 / 1 / 2 Group IIC, IIB, IIA or  
 Class I Zone 20 / 21

Simple Apparatus or  
 Intrinsic safe apparatus  
 with entity parameters:

$V_{max} (Ui) \geq V_t (Uo)$   
 $I_{max} (II) \geq I_t (Io)$   
 $P_t \geq P_t (Po)$   
 $C_a \geq C_{cable} + C_i$   
 $L_a \geq L_{cable} + L_i$



$-20 \leq Ta \leq +60^{\circ}C$


**Unclassified Location**

or

**Hazardous Classified Location**

Class I, Division 2 Group A,B,C,D T4  
 Class I, Zone 2, Group IIC, IIB, IIA T4

**Status relay, terminal (33,34)**

**Non hazardous area installation**  
 Voltage max: 125 VAC / 110 VDC  
 Power max: 62.5 VA / 32 W  
 Current max: 0.5 A AC / 0.3 ADC

**Zone 2 installation:**

Voltage max: 32 VAC / 32 VDC  
 Power max: 16 VA / 32 W  
 Current max: 0.5 A AC / 1 A DC

**Relay output, terminal (13,14)**

**Non hazardous area installation**  
 Voltage max: 250 VAC / 30 VDC  
 Power max: 500 VA / 60 W  
 Current max: 2 A AC / 2 ADC

**Zone 2 installation**

Voltage max: 32 V AC / 30 VDC  
 Power max: 64 VA / 60 W  
 Current max: 2 A AC / 2 ADC

(terminal 11,12,13,14)

(terminal 31,32,33,34)

(terminal 91,92,93,94,95)

$U_m: 253 V$  max. 400 Hz

Revision date:  
 2010-02-12

Version Revision  
 V5 R0

Prepared by:  
 PB

Page:  
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Module 9116B1	
Terminal 51-52, 51-53	
Ui, Vmax	30 V
Ii, Imax	120 mA
Pi	900 mW
Ci	3 nF
Li	1 $\mu$ H

Module 9116B2	
Terminal 51-52, 51-53	
Ui, Vmax	30 V
Ii, Imax	120 mA
Pi	900 mW
Ci	3 nF
Li	1 $\mu$ H

Module 9116B1		Group	Co	Lo	Lo/Ro
Terminal 51-54, 52-54					
Ui, Voc	28 V	IIC or A,B	80 nF	4 mH	54 $\mu$ H/Q
Io, Isc	93 mA	IIB or C,E,F	640 nF	16 mH	218 $\mu$ H/Q
Po	650 mW	IIA or D,G	2.1 $\mu$ F	32 mH	436 $\mu$ H/Q

Module 9116B2		Group	Co	Lo	Lo/Ro
Terminal 51-54, 52-54					
Ui, Voc	21.4 V	IIC or A,B	0.16 $\mu$ F	4 mH	54 $\mu$ H/Q
Io, Isc	93 mA	IIB or C,E,F	1.13 $\mu$ F	16 mH	218 $\mu$ H/Q
Po	650 mW	IIA or D,G	4.15 $\mu$ F	32 mH	436 $\mu$ H/Q

Module 9116B1		Group	Co	Lo	Lo/Ro
Terminal 51-53					
Ui, Voc	28 V	IIC or A,B	80 nF	1000 mH	4 mH/Q
Io, Isc	1.1 mA	IIB or C,E,F	640 nF	1000 mH	17 mH/Q
Po	8 mW	IIA or D,G	2.1 $\mu$ F	1000 mH	35 mH/Q

Module 9116B2		Group	Co	Lo	Lo/Ro
Terminal 51-53					
Ui, Voc	21.4 V	IIC or A,B	0.16 $\mu$ F	1000 mH	4 mH/Q
Io, Isc	1.1 mA	IIB or C,E,F	1.13 $\mu$ F	1000 mH	17 mH/Q
Po	8 mW	IIA or D,G	4.15 $\mu$ F	1000 mH	35 mH/Q

Module 9116B1		Group	Co	Lo	Lo/Ro
Terminal 51-52					
Ui, Voc	8.3 V	IIC or A,B	7 $\mu$ F	1000 mH	100 mH/Q
Io, Isc	0.2 mA	IIB or C,E,F	73 $\mu$ F	1000 mH	400 mH/Q
Po	0.4 mW	IIA or D,G	1000 $\mu$ F	1000 mH	800 mH/Q

Module 9116B2		Group	Co	Lo	Lo/Ro
Terminal 51-52					
Ui, Voc	8.3 V	IIC or A,B	7 $\mu$ F	1000 mH	100 mH/Q
Io, Isc	0.2 mA	IIB or C,E,F	73 $\mu$ F	1000 mH	400 mH/Q
Po	0.4 mW	IIA or D,G	1000 $\mu$ F	1000 mH	800 mH/Q

Module 9116B1		Group	Co	Lo	Lo/Ro
Terminal 41,42,43,44					
Ui, Voc	8.3 V	IIC or A,B	7 $\mu$ F	207 mH	1 mH/Q
Io, Isc	13.1 mA	IIB or C,E,F	73 $\mu$ F	828 mH	5 mH/Q
Po	27.3 mW	IIA or D,G	1000 $\mu$ F	1000 mH	10 mH/Q

Module 9116B2		Group	Co	Lo	Lo/Ro
Terminal 41,42,43,44					
Ui, Voc	8.3 V	IIC or A,B	7 $\mu$ F	207 mH	1 mH/Q
Io, Isc	13.1 mA	IIB or C,E,F	73 $\mu$ F	828 mH	5 mH/Q
Po	27.3 mW	IIA or D,G	1000 $\mu$ F	1000 mH	10 mH/Q

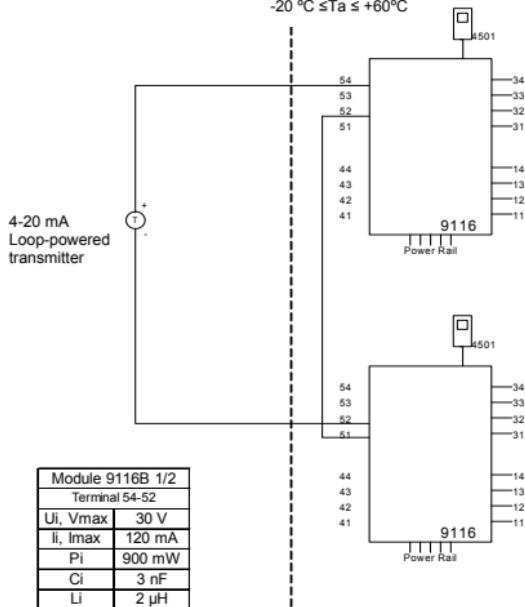
#### Installation notes:

- The installation shall be in accordance with the National Electrical Code NFPA 70, Article 500 or 505.
- For installation in Zone 2 or Division 2, the module must be installed in a suitable outer enclosure having an IP protection of at least IP54.
- The module is galvanically isolated and does not require grounding.
- Install in pollution degree 2 or better.
- Use 60 / 75 °C copper conductors with wire size AWG: (26-14).
- Warning:** Substitution of components may impair intrinsic safety.
- Warning:** To prevent ignition of the explosive atmospheres, disconnect power before servicing and do not separate connectors when energized and an explosive gas mixture is present.
- In type of protection "intrinsic safety ID" the parameters for intrinsic safety for gas group IIB are applicable.
- Warning:** Do not mount or remove modules from the Power Rail when an explosive gas mixture is present.

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**Hazardous Classified Location**

Class I / II / III, Division 1, Group A,B,C,D,E,F,G  
 Class I Zone 0 / 1 / 2 Group IIC, IIB, IIA or  
 Class I Zone 20 / 21

 $-20^{\circ}\text{C} \leq \text{Ta} \leq +60^{\circ}\text{C}$ 

**Unclassified Location**
**or**
**Hazardous Classified Location**

Class I, Division 2 Group A,B,C,D T4  
 Class I, Zone 2, Group IIC, IIB, IIA T4

**Status relay, terminal (33,34)**

**Non hazardous area installation**  
 Voltage max: 125 VAC / 110 VDC  
 Power max: 62.5 VA / 32 W  
 Current max: 0.5 A AC / 0.3 ADC

**Zone 2 installation:**

Voltage max: 32 VAC / 32 VDC  
 Power max: 16 VA / 32 W  
 Current max: 0.5 A AC / 1 A DC

**Relay output, terminal (13,14)**

**Non hazardous area installation**  
 Voltage max: 250 VAC / 30 VDC  
 Power max: 500 VA / 60 W  
 Current max: 2 A AC / 2 ADC

**Zone 2 installation**

Voltage max: 32 VAC / 30 VDC  
 Power max: 64 VA / 60 W  
 Current max: 2 A AC / 2 ADC

**(terminal 11,12,13,14)**
**(terminal 31,32,33,34)**
**(terminal 91,92,93,94,95)**

Un: 253 V max. 400 Hz

Module 9116B1		Group	Co	Lo	Lo/Ro
Term. 54-52; 51-52					
Uo, Voc	28 V	IIC or AB	80 nF	4 mH	54 $\mu\text{H}/\Omega$
Io, Isc	93 mA	IIB or C,E,F	640 nF	16 mH	218 $\mu\text{H}/\Omega$
Po	650 mW	IIA or D,G	2.1 $\mu\text{F}$	32 mH	436 $\mu\text{H}/\Omega$

Module 9116B2		Group	Co	Lo	Lo/Ro
Terminal 52-54					
Uo, Voc	21.4 V	IIC or AB	0.16 $\mu\text{F}$	4 mH	54 $\mu\text{H}/\Omega$
Io, Isc	93 mA	IIB or C,E,F	1.13 $\mu\text{F}$	16 mH	218 $\mu\text{H}/\Omega$
Po	650 mW	IIA or D,G	4.15 $\mu\text{F}$	32 mH	436 $\mu\text{H}/\Omega$

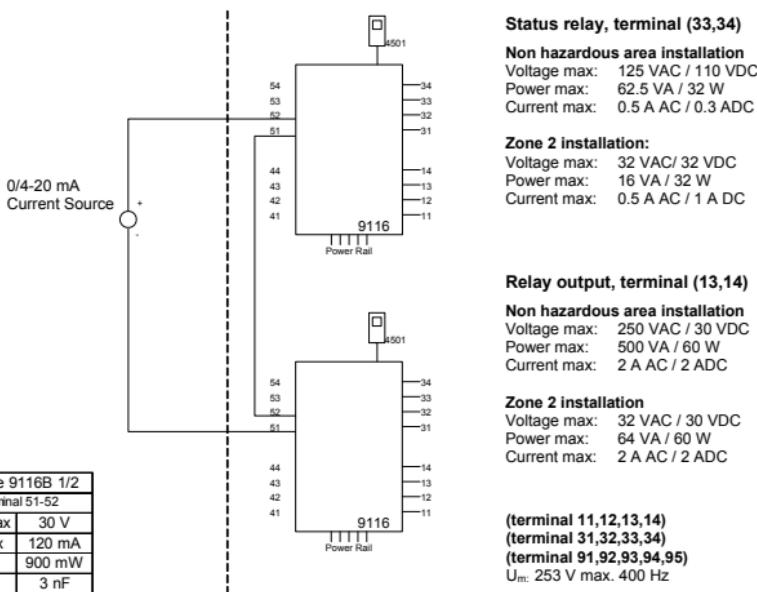
LERBAKKEN 10, 8410 ROENDE DENMARK

**Hazardous Classified Location**

Class I / II / III, Division 1, Group A,B,C,D,E,F,G  
 Class I Zone 0 / 1 / 2 Group IIC, IIB, IIA or  
 Class I Zone 20 / 21

**Unclassified Location  
or**
**Hazardous Classified Location**

Class I, Division 2 Group A,B,C,D T4  
 Class I, Zone 2, Group IIC, IIB, IIA T4

 $-20^{\circ}\text{C} \leq \text{Ta} \leq +60^{\circ}\text{C}$ 


Module 9116B 1/2 Term. 52-51, 51-52	Group	Co	Lo	Lo/Ro
Ui, Voc	16.6 V	IIC or AB	0.4 $\mu\text{F}$	100 mH
Io, Isc	0.2 mA	IIB or C,E,F	2.3 $\mu\text{F}$	100 mH
Po	0.8 mW	IIA or D,G	9.5 $\mu\text{F}$	200 mH

**Status relay, terminal (33,34)**
**Non hazardous area installation**

Voltage max: 125 VAC / 110 VDC  
 Power max: 62.5 VA / 32 W  
 Current max: 0.5 A AC / 0.3 ADC

**Zone 2 installation:**

Voltage max: 32 VAC / 32 VDC  
 Power max: 16 VA / 32 W  
 Current max: 0.5 A AC / 1 A DC

**Relay output, terminal (13,14)**
**Non hazardous area installation**

Voltage max: 250 VAC / 30 VDC  
 Power max: 500 VA / 60 W  
 Current max: 2 A AC / 2 ADC

**Zone 2 installation**

Voltage max: 32 VAC / 30 VDC  
 Power max: 64 VA / 60 W  
 Current max: 2 A AC / 2 ADC

(terminal 11,12,13,14)

(terminal 31,32,33,34)

(terminal 91,92,93,94,95)

 U<sub>m</sub>: 253 V max. 400 Hz

# **SAFETY MANUAL**

## **UNIVERSAL CONVERTER 9116**

**This safety manual is valid for the following product versions:**

**9116-002**

**9116-001**

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## 1 Observed standards

Standard	Description
IEC 61508	Functional Safety of electrical / electronic / programmable electronic safety-related systems
IEC 61508-2:2000	Part 2: Requirements for electrical / electronic / programmable electronic safety-related systems
IEC 61508-3:1998	Part 3: Software requirements
IEC 61326-3-1:2008	Immunity requirements for safety-related systems

## 2 Acronyms and abbreviations

Acronym / Abbreviation	Designation	Description
Element		Term defined by IEC 61508 as “part of a subsystem comprising a single component or any group of components that performs one or more element safety functions”
PFD	Probability of Failure on Demand	This is the likelihood of dangerous safety function failures occurring on demand.
PFH	Probability of dangerous Failure per Hour	The term “Probability” is misleading, as IEC 61508 defines a Rate.
SFF	Safe Failure Fraction	Safe Failure Fraction summarises the fraction of failures which lead to a safe state and the fraction of failures which will be detected by diagnostic measures and lead to a defined safety action.
SIF	Safety Integrity Function	Function that provides fault detection (to ensure the necessary safety integrity for the safety functions)
SIL	Safety Integrity Level	The international standard IEC 61508 specifies four discrete safety integrity levels (SIL 1 to SIL 4). Each level corresponds to a specific probability range regarding the failure of a safety function.

## 3 Purpose of the product

Conversion and scaling of temperature (Pt, Ni and TC), voltage, potentiometer, linear resistance and current signals from hazardous area.

The device can be mounted in the safe area and in zone 2 / div. 2 and receive signals from zone 0, 1, 2, 20, 21 and 22 / Class I/II/III, Div. 1, Gr. A-G.

Error events, including cable faults, are monitored and signalled via the individual status relay and/or a collective electronic signal via the power rail.

The 9116 has been designed, developed and certified for use in SIL 2 applications according to the requirements of IEC 61508.

## 4 Assumptions and restrictions for use of the product

### 4.1 Basic safety specifications

Operational temperature range.....	-20...+60°C
Storage temperature range.....	-20...+85°C
Power supply type, min.....	Double or reinforced
Supply voltage .....	19.2...31.2 VDC
Relay output pulse length, min. ....	70 ms
Loop supply .....	>16.5 V @ 20 mA
External loop supply voltage .....	5...26 VDC + external drop (Passive output)
Mounting area.....	Zone 2 / Division 2 or safe area
Mounting environment.....	Pollution degree 2 or better

### 4.2 Safety accuracy

The analogue output and relay output corresponds to the applied input within the safety accuracy.

Safety accuracy ..... ±2%

#### 4.2.1 Minimum span

For temperature measurements, the selected range (OUT.HI - OUT.LO), and for linear resistance measurements the selected range (R 100% - R 0%), shall be larger or equal to the values below:

Input type	Minimum span for safety accuracy
Pt100, Pt200, Pt1000	28°C
Pt500, Ni100, Ni120, Ni1000	43°C
Pt50, Pt400, Ni50	57°C
Pt250, Pt300	85°C
Pt20	142°C
Pt10	283°C
TC: E, J, K, L, N, T, U	91°C
TC: B, R, S, W3, W5, LR	153°C
Linear resistance, R 100% ≤ 800 Ω	53 Ω
Linear resistance, R 100% > 800 Ω	667 Ω

#### 4.2.2 Range limitations

TC type B shall not be used below +400°C

### 4.3 Associated equipment

#### 4.3.1 RTD or linear resistance sensor wiring

If a 2-wire or a 3-wire connection for RTD or linear resistance is selected,

the end user must ensure that the applied sensor wiring does not introduce failures exceeding the requirements for the safety application.

#### 4.3.2 Sensor errors

If the loop supply is used to supply a current input signal, the sensor error indication shall be enabled on the safety output(s).

If sensor error detection is disabled, or if any of the configurations below are used, the user must ensure that the applied sensor, including wiring, has a failure rate that qualifies it for the safety application without sensor error detection enabled:

- Input is current, 0-20 mA
- Input is voltage
- Input is linear resistance and  $R\_0\% < 18 \Omega$  (no short circuit detection)
- Input is Pt10, Pt20 or Pt50 (no short circuit detection)
- Input is potentiometer (no short circuit detection on arm)

#### 4.3.3 Process calibration

If a process calibration is taken into SIL-mode operation, it is mandatory that the accuracy of the device (and sensor, if applicable) are tested by the end user after SIL-mode is entered, in addition to the normal functional test. Refer to section 14 - Safe parameterisation - user responsibility.

#### 4.3.4 Analogue output

The connected safety PLC shall be able to detect and handle the fault indications on the analogue output of the 9116 converter by having a NAMUR NE43-compliant current input.

#### 4.3.5 Relay output

The relay output shall only be connected to equipment which has a current limiting function of 2 A.

### 4.4 Failure rates

The basic failure rates from the Siemens standard SN 29500 are used as the failure rate database.

Failure rates are constant, wear-out mechanisms are not included.

External power supply failure rates are not included.

### 4.5 Safe parameterisation

The user is responsible for verifying the correctness of the configuration parameters. (See section 14 Safe parameterisation - user responsibility).

Manual override may not be used for safety applications.

### 4.6 Installation in hazardous areas

The IECEx Installation drawing, ATEX Installation drawing and FM Installation drawing shall be followed if the products are installed in hazardous areas.

## 5 Functional specification of the safety function

Conversion of current signals (0...20 mA or 4...20 mA), voltage signals, potentiometer, linear resistance, RTD sensor signals or thermocouple sensor signals from hazardous areas to a 4...20 mA current output signal, and/or an output relay, within specified accuracy.

For RTD and linear resistance input sensors, cable resistances of up to  $50\ \Omega$  per wire can be compensated if 3- or 4-wire connection is configured.

For thermocouple sensors, cold junction temperature errors can be compensated, either by an internally mounted temperature sensor, or by an accessory connector with a built-in temperature sensor. The selection of CJC measurement must be done and verified by the end user.

## 6 Functional specification of the non-safety functions

The status relay (terminal 33 and 34), error signal on power rail (terminal 91) and LED outputs are not suitable for use in any Safety Instrumented Function.

## 7 Safety parameters

RTD, TC, LinR and Potentiometer input, Current output	
Probability of dangerous Failure per Hour (PFH)	4.30E-08
	Note <sup>1</sup>
Probability of failure on demand (PFD) - 1 year proof test interval	2.82E-04
Proof test interval (10% of loop PFD)	4 years
Safe Failure Fraction	93%
RTD, TC, LinR and Potentiometer input, Relay output	
Probability of dangerous Failure per Hour (PFH)	6.20E-08
	Note <sup>1</sup>
Probability of failure on demand (PFD) - 1 year proof test interval	4.03E-04
Proof test interval (10% of loop PFD)	3 years
Safe Failure Fraction	90%
Voltage input, Current output	
Probability of dangerous Failure per Hour (PFH)	5.60E-08
	Note <sup>1</sup>
Probability of failure on demand (PFD) - 1 year proof test interval	3.66E-04
Proof test interval (10% of loop PFD)	3 years
Safe Failure Fraction	93%
Voltage input, Relay output	
Probability of dangerous Failure per Hour (PFH)	7.60E-08
	Note <sup>1</sup>
Probability of failure on demand (PFD) - 1 year proof test interval	4.89E-04
Proof test interval (10% of loop PFD)	2 years
Safe Failure Fraction	91%

Current input, Current output	
Probability of dangerous Failure per Hour (PFH)	4.20E-08
	Note <sup>1</sup>
Probability of failure on demand (PFD) - 1 year proof test interval	2.77E-04
Proof test interval (10% of loop PFD)	5 years
Safe Failure Fraction	95%
Current input, Relay output	
Probability of dangerous Failure per Hour (PFH)	6.20E-08
	Note <sup>1</sup>
Probability of failure on demand (PFD) - 1 year proof test interval	4.00E-04
Proof test interval (10% of loop PFD)	3 years
Safe Failure Fraction	93%
Common Safety Parameters	
Demand response time	Signal input: < 0.5 seconds Potentiometer and linear resistance input < 0.65 seconds Temperature input: < 1.1 seconds
Demand mode	High
Demand rate	3000 seconds
Mean Time To Repair (MTTR)	24 hours
Diagnostic test interval	30 seconds
Hardware Fault Tolerance (HFT)	0
Component Type	B
SIL capability	SIL 2
Description of the "Safe State", analogue output	Output ≤ 3.6 mA or Output ≥ 21 mA
Description of the "Safe State", relay output	Contact open (relay de-energized)
Relay lifetime (Note <sup>2</sup> )	100 000 times

Note<sup>1</sup>: The 9116 contains no lifetime limiting components, therefore the PFH figures are valid for up to 12 years, according to IEC 61508.

Note<sup>2</sup>: The user must calculate the product lifetime with regard to the relay lifetime.

## 8 Hardware and software configuration

All configurations of software and hardware versions are fixed from factory, and cannot be changed by end-user or reseller.

This manual only covers products labelled with the product version (or range of versions) specified on the front page.

**9 Failure category**

<b>Failure rates (1/h) for RTD, TC, LinR and Potentiometer input, Current output</b>	
Fail Safe Detected	0.000E-0
Fail Safe Undetected	2.78E-07
Fail Dangerous Detected	3.52E-07
Fail Dangerous Undetected	4.30E-08
<b>Failure rates (1/h) for RTD, TC, LinR and Potentiometer input, Relay output</b>	
Fail Safe Detected	0.000E-0
Fail Safe Undetected	3.59E-07
Fail Dangerous Detected	2.30E-07
Fail Dangerous Undetected	6.20E-08
<b>Failure rates (1/h) for Voltage input, Current output</b>	
Fail Safe Detected	0.000E-0
Fail Safe Undetected	3.95E-07
Fail Dangerous Detected	4.79E-07
Fail Dangerous Undetected	5.60E-08
<b>Failure rates (1/h) for Voltage input, Relay output</b>	
Fail Safe Detected	0.000E-0
Fail Safe Undetected	4.80E-07
Fail Dangerous Detected	3.53E-07
Fail Dangerous Undetected	7.60E-08
<b>Failure rates (1/h) for Current input, Current output</b>	
Fail Safe Detected	0.000E-0
Fail Safe Undetected	4.44E-07
Fail Dangerous Detected	5.54E-07
Fail Dangerous Undetected	4.20E-08
<b>Failure rates (1/h) for Current input, Relay output</b>	
Fail Safe Detected	0.000E-0
Fail Safe Undetected	6.36E-07
Fail Dangerous Detected	3.20E-07
Fail Dangerous Undetected	6.20E-08

## 10 Periodic proof test procedure

Step	Action
1	Bypass the safety PLC or take other appropriate action to avoid a false trip
2	Connect a simulator identical to the input setup
3	Apply input value corresponding to 0/100% output range
4	Observe whether the outputs acts as expected
5	Restore the input terminals to full operation
6	Remove the bypass from the safety PLC or otherwise restore normal operation

This test will detect approximately 95% of possible "du" (dangerous undetected) failures in the device. The proof test is equivalent to the functional test.

## 11 Procedures to repair or replace the product

Any failures that are detected and that compromise functional safety should be reported to the sales department at PR electronics A/S.

Repair of the device and replacement of circuit breakers must be done by PR electronics A/S only.

## 12 Maintenance

No maintenance required.

## 13 Documentation for routing diagram

The routing diagram is shown in section 16.2.

### 13.1 In general

When configuring the 9116, you will be guided through all parameters and you can choose the settings which fit the application. For each menu there is a scrolling help text which is automatically shown in line 3 on the display.

Configuration is carried out by use of the 3 function keys:

- ↗ will increase the numerical value or choose the next parameter
- ↘ will decrease the numerical value or choose the previous parameter
- ↵ will accept the chosen value and proceed to the next menu

When configuration is completed, the display will return to the default state 1.0.

Pressing and holding ↵ will return to the previous menu or return to the default state (1.0) without saving the changed values or parameters.

If no key is activated for 1 minute, the display will return to the default state (1.0) without saving the changed values or parameters.

### 13.2 Further explanations

#### 13.2.1 Password protection

Access to the configuration can be blocked by assigning a password.

The password is saved in the device in order to ensure a high degree of protection against unauthorised modifications to the configuration. Default password 2008 allows access to all configuration menus.

Password protection is mandatory in SIL applications.

### 13.2.2 Sensor/cable fault information via display front 4501

When the function is enabled and supported by selected input type, sensor or cable faults are displayed as SE.BR (sensor break) or SE.SH (cable short-circuited).

In case of sensor or cable fault the backlight flashes. This can be reset by pressing the  key. When the sensor or cable fault has been remedied, the device will return to normal operation.

## 13.3 Advanced functions (ADV.SET)

The device gives access to a number of advanced functions which can be reached by answering "Yes" to the point "ADV.SET".

### 13.3.1 Memory (MEM)

In the memory menu a non-SIL configuration can be either saved or loaded from the local memory of the 4501 display unit. Choose SAVE to store the current configuration in the 4501 memory. Press LOAD to read a previously stored configuration in the 4501 memory and store it in the device. It is only possible to load a configuration stored from the same type of device and from the same version, or earlier.

### 13.3.2 Display setup (DISP)

The brightness contrast and the backlight can be adjusted.

Tag number with 5 alphanumerics can be entered.

Functional readout in line 3 of the display can be selected: choose between readout of output current or tag no. When selecting "ALT" the readout alternates between output current and tag no.

### 13.3.3 Password (PASS)

Here you can choose a password between 0000 and 9999 in order to protect the device against unauthorised modifications to the configuration. The device is delivered default without password.

### 13.3.4 Language (LANG)

In this menu you can choose between 7 different language versions of help texts that will appear in the menu. You can choose between UK, DE, FR, IT, ES, SE and DK.

### 13.3.5 Process calibration (CAL)

A process calibration can be made by the end user. A known process signal must be applied for both low and high end of the input measurement range. The known input of the applied low end signal must be entered in the CAL.LO menu and confirmed by pressing OK before removing or changing the applied signal to the high end signal. The known input of the applied high end signal must be entered in the CAL.HI menu and confirmed by pressing OK before removing. It is possible to enable or disable the use of the latest process calibration.

### 13.3.6 Power rail (RAIL)

In this menu it can be chosen if sensor errors are transmitted to the central surveillance in the PR 9410 power control device.

### 13.3.7 Simulation (SIM)

It is possible to override the actual measured input signal by a simulated value. In the REL.SIM menu it is possible to simulate the relay state without affecting the analogue output, by pressing . Leaving the simulation menus, or disconnecting the 4501 device, will disable the simulation mode and bring the output back to correspond to the actual measured value. Simulation is not possible in SIL-mode.

### 13.3.8 Safety integrity level (SIL)

See section 14 - Safe parameterisation - user responsibility

## 14 Safe parameterisation - user responsibility

### 14.1 Safety-related configuration parameters

#### 14.1.1 Common parameters

Name	Function
IN.TYPE	Selected input type: TEMP = Temperature CURR = Current VOLT = Voltage LIN.R = Linear resistance POTM = Potentiometer
I.RANGE	Selected fixed input range for current measurements (for IN.TYPE = CURR): 0_20 = 0...20 mA (no sensor error detection!) 4_20 = 4...20 mA
V.RANGE	Selected fixed input range for voltage measurements (for IN.TYPE = VOLT)
SENSOR	Selected temperature sensor type (for IN.TYPE = TEMP): TC = Thermocouple Ni = Ni RTD sensor Pt = Pt RTD sensor

Pt.TYPE	Pt sensor type (for SENSOR = Pt): 10 = Pt10 20 = Pt20 } 50 = Pt50 } (No short circuit detection!) 100 = Pt100 200 = Pt200 250 = Pt250 300 = Pt300 400 = Pt400 500 = Pt500 1000 = Pt1000
Ni.TYPE	Ni sensor type (for SENSOR = Ni): 50 = Ni50 100 = Ni100 120 = Ni120 1000 = Ni1000
TC.TYPE	Thermocouple type (for SENSOR = TC): TC.B = Thermocouple type B TC.E = Thermocouple type E TC.J = Thermocouple type J TC.K = Thermocouple type K TC.L = Thermocouple type L TC.N = Thermocouple type N TC.R = Thermocouple type R TC.S = Thermocouple type S TC.T = Thermocouple type T TC.U = Thermocouple type U TC.W3 = Thermocouple type W3 TC.W5 = Thermocouple type W5 TC.Lr = Thermocouple type Lr
CJC	CJC type for SENSOR = TC: INT = Internal CJC sensor measurement CONN = CJC connector measurement (accessory)

CONNEC	Selected sensor connection type for RTD or linear resistance measurements (for SENSOR = Ni or Pt or IN.TYPE = LIN.R): 2W = 2-wire 3W = 3-wire 4W = 4-wire If 2W or 3W is selected, the end user must ensure that the applied sensor wiring does not introduce failures exceeding the requirements for the safety application.
R 0%	0% input range for linear resistance measurements (for IN.TYPE = LIN.R). This value must be < (R 100% - minimum span), refer to 4.2.1
R 100%	100% input range for linear resistance measurements (for IN.TYPE = LIN.R) This value must be > (R 0% + minimum span), refer to 4.2.1
UNIT	Selected temperature unit for IN.TYPE = TEMP °C = degrees Celsius °F = degrees Fahrenheit For IN.TYPE ≠ TEMP selectable units refer to routing diagram
DISP.LO	0% display value on 4501. Can be used as base for relay setpoints (for IN.TYPE ≠ TEMP)
DISP.HI	100% display value on 4501. Can be used as base for relay setpoints (for IN.TYPE ≠ TEMP)
NEW.PAS	Password for protection of the device configuration from unauthorized access. Range from 0 to 9999.

#### 14.1.2 Parameters related to Relay Output

REL.UNI	Relay Units (for IN.TYPE ≠ TEMP): PERC = Relay setpoint in percent of input range. DISP = Relay setpoints and hysteresis values relates to DISP.LO and DISP.HI (display units)
REL.FUN	Relay Function: OFF (Note <sup>3</sup> ) = Relay is always OFF POW (Note <sup>3</sup> ) = Relay is always ON if power is applied ERR = Relay is activated when sensor error is present WIND = Relay is activated when input signal is between SETP.LO and SETP.HI values SETP = Relay is activated when input signal reaches SETP value
CONTAC.	Relay contact function: N.C. = Normally Closed relay contact (for REL.FUN = SETP) N.O. = Normally Open relay contact (for REL.FUN = SETP) O.I.W = Relay contact Open Inside Window (for REL.FUN = WIND) C.I.W = Relay contact Closed Inside Window (for REL.FUN = WIND)
SETP.	Relay setpoint value in REL.UNI units for IN.TYPE ≠ TEMP or in UNIT for IN.TYPE = TEMP. (for REL.FUN = SETP)
SETP.LO	Relay setpoint low value in REL.UNI units for IN.TYPE ≠ TEMP or in UNIT for IN.TYPE = TEMP. (for REL.FUN = WIND)
SETP.HI	Relay setpoint high value in REL.UNI units for IN.TYPE ≠ TEMP or in UNIT for IN.TYPE = TEMP. (for REL.FUN = WIND)
ACT.DIR	Relay action for increasing or decreasing input signal (for REL.FUN = SETP): DECR = Relay activates when input signal ≤ SETP. INCR = Relay activates when input signal ≥ SETP.
HYST	Hysteresis value in REL.UNI units for IN.TYPE ≠ TEMP or in UNIT for IN.TYPE = TEMP. (for REL.FUN = SETP or WIND)

ERR.ACT	<p>Relay sensor error action (for REL.FUN = SETP, WIND or ERR): Only relevant if IN.TYPE = TEMP, CURR and I.RANGE = 4-20, POTM or LIN.R and R 0% is <math>\geq 18</math>.</p> <p>NONE (Note<sup>3</sup>) = Sensor error detection NOT enabled (Note<sup>4</sup>), relay state at sensor error is undefined. (NOT for REL.FUN = ERR)</p> <p>OPEN = Relay contact is open at sensor error</p> <p>CLOS = Relay contact is closed at sensor error</p> <p>HOLD (Note<sup>3</sup>) = Relay contact holds the state as before sensor error occurred. (NOT for REL.FUN = ERR)</p>
ON.DEL	Relay ON delay from SETP or SETP.LO/HI is crossed in units of seconds (for REL.FUN = SETP or WIND)
OFF.DEL	Relay OFF delay from SETP +/- HYST or SETP.LO/HI +/- HYST is crossed in units of seconds (for REL.FUN = SETP or WIND)

Note<sup>3</sup>: Value not allowed if the relay is used in a safety application (EN.SIL = YES) and IN.TYPE = CUR and loop supply is used to supply a current input signal.

Note<sup>4</sup>: Error detection is enabled if OUT.ERR  $\neq$  none, but relay state at sensor error is undefined.

#### 14.1.3. Parameters related to analouge output

Name	Function
O.RANGE	<p>Fixed output range for current output: 0-20 = 0...20 mA Value not allowed when EN.SIL = YES (Safety applications) 4-20 = 4...20 mA 20-0 = 20...0 mA Value not allowed when EN.SIL = YES (Safety applications) 20-4 = 20...4 mA</p>
OUT.ERR	<p>Fixed output value on detected sensor error: NONE (Note<sup>5</sup>) = Sensor error detection NOT enabled (Note<sup>6</sup>), output at sensor error is undefined. The end user must ensure that the applied sensor including wiring has a failure rate qualifying it for the safety application without the detection enabled.</p> <p>0 mA = Output is 0 mA at sensor error 3.5 mA = Output is 3.5 mA at sensor error (NE43 downscale) 23 mA = Output is 23 mA at sensor error (NE4 upscale)</p>

OUT.LO	Selected temperature value for 0% output for IN.TYPE = TEMP in units defined by the UNIT parameter ( $^{\circ}\text{C}$ or $^{\circ}\text{F}$ ). Range is defined by the selected temperature sensor (SENSOR and TC.TYPE, Ni.TYPE or Pt.TYPE), but value must be less than OUT.HI - minimum span.
OUT.HI	Selected temperature value for 100% output for IN.TYPE = TEMP in units defined by the UNIT parameter ( $^{\circ}\text{C}$ or $^{\circ}\text{F}$ ). Range is defined by the selected temperature sensor (SENSOR and TC.TYPE, Ni.TYPE or Pt.TYPE), but must be larger than OUT.LO + minimum span.
RESP	Analogue output response time in seconds. Range is 0.0 to 60.0 seconds.
USE.CAL	Use the applied process calibration values: NO = The last performed process calibration is not used. The channel operates with accuracy as specified. YES = The last performed process calibration is in operation. The required accuracy must be verified by user. End user must verify by test that the applied process calibration does not introduce failures exceeding the requirements for the safety application.

Note<sup>5</sup>: Value not allowed if analogue output is used in a safety application (EN.SIL = YES) and IN.TYPE = CURR and loop supply is used to supply a current input signal.

Note<sup>6</sup>: Error detection is enabled if ERR.ACT  $\neq$  NONE, but analogue output value is undefined.

#### 14.2. Verification procedure

The verification is done using the display / programming front PR 4501 and following the procedure described below.

#### 14.2.1 If no password is set

	Action	Display shows
1	Press OK	ADV.SET
2	Set (ADV.SET) to Yes and press OK	SETUP
3	Set SETUP to SIL and press OK	EN.SIL
4	Set EN.SIL to YES and press OK	NEW.PAS
5	Set password to a number between 0 and 9999 and press OK (At this time the device starts operating in SIL mode with the entered configuration parameters!)	CONFIG Verify OPEN->LOCK (Note <sup>7</sup> )
6	Press OK to confirm verification of the OPEN->LOCK in the display	IN.TYPE
7	Verify input type and press OK	I.RANGE
8	Verify fixed input current range and press OK (ONLY if IN.TYPE = CURR)	CONNEX
9	Verify sensor connection type and press OK (ONLY if IN.TYPE = TEMP and SENSOR = Ni or Pt or IN.TYPE = LIN.R)	UNIT
10	Verify temperature unit and press OK (ONLY if IN.TYPE = TEMP)	SENSOR
11	Verify temperature sensor type and press OK ( ONLY if IN.TYPE = TEMP)	Pt.TYPE
12	Verify Pt sensor type and press OK (ONLY if IN.TYPE = TEMP and SENSOR = Pt)	Ni.TYPE
13	Verify Ni sensor type and press OK (ONLY if IN.TYPE = TEMP and SENSOR = Ni)	TC.TYPE
14	Verify Thermocouple type and press OK (ONLY if IN.TYPE = TEMP and SENSOR = TC)	CJC

Note<sup>7</sup>: Open is shown briefly in the display.

	Action	Display shows
15	Verify CJC type and press OK (ONLY if IN.TYPE = TEMP and SENSOR = TC)	V.RANGE
16	Verify fixed input voltage range and press OK (ONLY if IN.TYPE = VOLT)	R 0%
17	Verify input resistance 0% range and press OK (ONLY if IN.TYPE = LIN.R)	R 100%
18	Verify input resistance 100% range and press OK (ONLY if IN.TYPE = LIN.R)	UNIT
19	Verify display units for 4501 and press OK (ONLY if IN.TYPE ≠ TEMP)	DEC.P
20	Verify display decimal point for 4501 and press OK (ONLY if IN.TYPE ≠ TEMP)	DISP.LO
21	Verify display value for 4501 at 0% input and press OK (ONLY if IN.TYPE ≠ TEMP)	DISP.HI
22	Verify display value for 4501 at 100% input and press OK (ONLY if IN.TYPE ≠ TEMP)	REL.UNI
23	Verify relay setpoint units and press OK (ONLY if IN.TYPE ≠ TEMP)	REL.FUN
24	Verify relay function and press OK	CONTAC.
25	Verify relay contact function and press OK (ONLY if REL.FUN ≠ OFF or POW)	SETP.
26	Verify relay setpoint and press OK (ONLY if REL.FUN = SETP)	SETP.LO
27	Verify low setpoint value and press OK (ONLY if REL.FUN = WIND)	SETP.HI
28	Verify high setpoint value and press OK (ONLY if REL.FUN = WIND)	ACT.DIR

	Action	Display shows
29	Verify relay activation direction and press OK (ONLY if REL.FUN = SETP)	HYST
30	Verify relay setpoint hysteresis and press OK (ONLY if REL.FUN = SETP or WIND)	ERR.ACT
31	Verify relay action on sensor error and press OK (ONLY if REL.FUN = SETP, WIND or ERR and the selected input type and range support sensor error detection, refer to section 4.3.2)	ON.DEL
32	Verify relay ON delay and press OK (ONLY if REL.FUN = SETP or WIND)	OFF.DEL
33	Verify relay OFF delay and press OK (ONLY if REL.FUN = SETP or WIND)	O.RANGE
34	Verify fixed output range for current output	OUT.ERR
35	Verify fixed output value on detected sensor error and press OK (ONLY if IN.TYPE ≠ VOLT, or IN.TYPE = CURR and I.RANGE ≠ 0-20 mA)	OUT.LO
36	Verify temperature for 0% output and press OK (ONLY if IN.TYPE = TEMP)	OUT.HI
37	Verify temperature for 100% output and press OK (ONLY if IN.TYPE = TEMP)	RESP
38	Verify analogue output response time and press OK	CH1.CAL
39	Verify the use of applied process calibration values and press OK	PASSW.
40	Verify password and press OK	SIL.OK
41	Verify SIL mode within 1 second	

**14.2.2 If password is set**

	Action	Display shows
1	Press OK	PASSW
2	Enter password and press OK	ADV.SET
3	Set ADV.SET to Yes and press OK	SETUP
4	Set SETUP to SIL and press OK	EN.SIL
5	Set EN.SIL to YES and press OK (At this time the device starts operating in SIL mode with the entered configuration parameters!)	CONFIG Verify OPEN->LOCK (Note <sup>8</sup> )
6 to 41	As step 6 to 41 for 14.2.1	As step 6 to 41 for 14.2.1

Note<sup>8</sup>: Open is shown briefly in the display

**14.2.3 If any parameter is found to be incorrect during verification**

Remove SIL-mode (by entering the password and selecting EN.SIL = NO). Go through the setup menu and correct the parameter(s). Repeat step 1 to 36 (with correct parameters).

**14.3 Functional test**

The user is responsible to make a functional test after verification of the safety parameters. The procedure for periodic proof test described in section 10 shall be used.

In addition, if a process calibration is taken into SIL-mode operation (refer to section 13.3 - Advanced functions), it is mandatory that the accuracy of the device (and sensor, if applicable) are tested.

**15 Fault reaction and restart condition**

When the 9116 detects a fault the outputs will go to Safe State, in which the outputs will be "de-energised".

If the fault is application-specific (cable error detection) the 9116 will restart when the fault has been corrected.

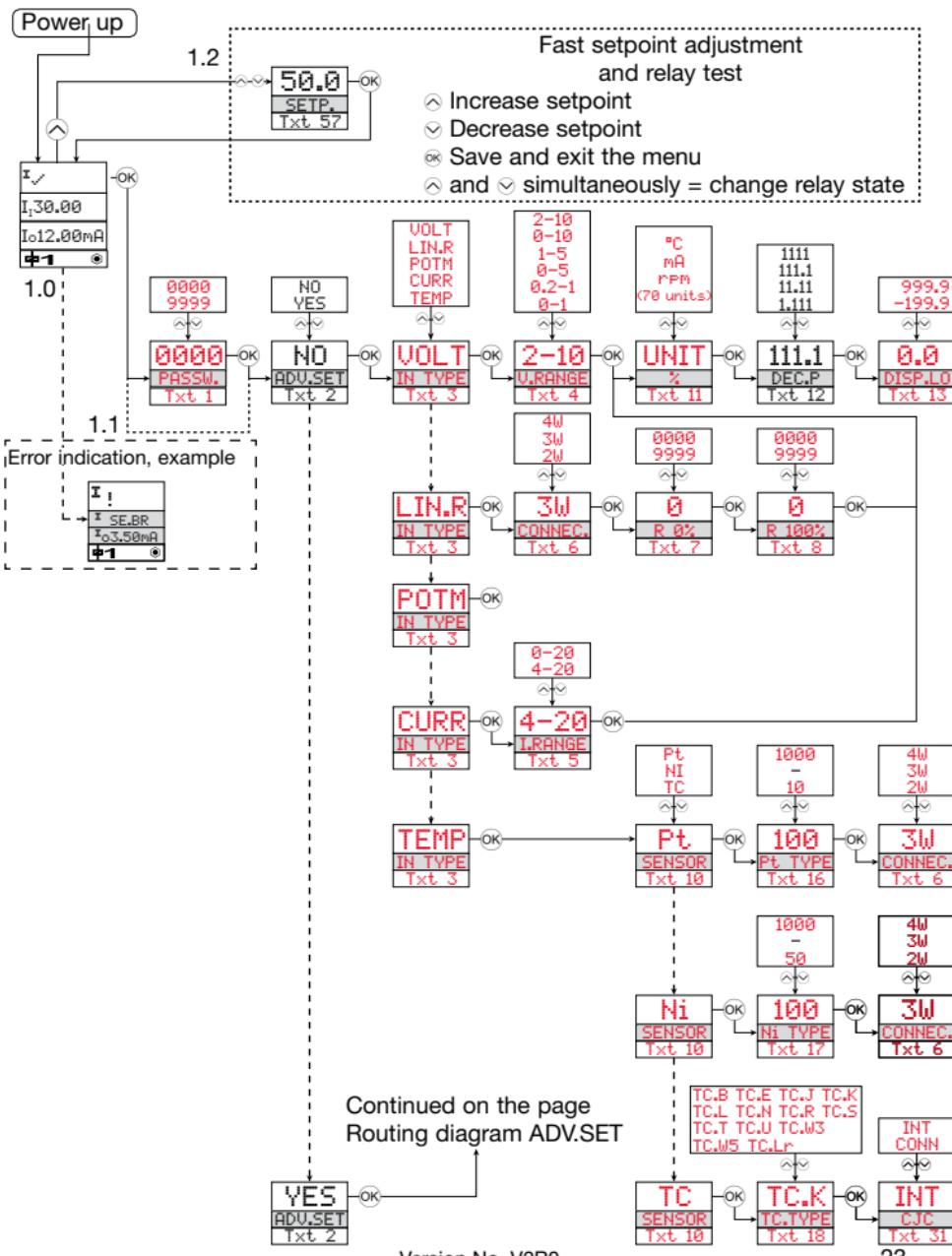
Power cycle the device for bringing it out of Safe State.

## 16 User interface

- [01] Set correct password
- [02] Enter Advanced setup menu?
- [03] Select Temperature input
  - Select Potentiometer input
  - Select Linear resistance input
  - Select Current input
  - Select Voltage input
- [04] Select 0.0-1 V input range
  - Select 0.2-1 V input range
  - Select 0-5 V input range
  - Select 1-5 V input range
  - Select 0-10 V input range
  - Select 2-10 V input range
- [05] Select 0-20 mA input range
  - Select 4-20 mA input range
- [06] Select 2-Wire sensor connection
  - Select 3-Wire sensor connection
  - Select 4-Wire sensor connection
- [07] Set Resistance value low
- [08] Set Resistance value high
- [09] Select Celsius as temperature unit
  - Select Fahrenheit as temperature unit
- [10] Select TC sensor type
  - Select Ni sensor type
  - Select Pt sensor type
- [11] Select Display unit
- [12] Select Decimal point position
- [13] Set Display range low
- [14] Set Display range high
- [15] Select Relay setpoint in % of input range
  - Select Relay setpoint in display units
- [16] Select Pt10 sensor type
  - Select Pt20 sensor type
  - Select Pt50 sensor type
  - Select Pt100 sensor type
  - Select Pt200 sensor type
  - Select Pt250 sensor type
  - Select Pt300 sensor type
  - Select Pt400 sensor type
  - Select Pt500 sensor type
  - Select Pt1000 sensor type
- [17] Select Ni50 sensor type
  - Select Ni100 sensor type
  - Select Ni120 sensor type
  - Select Ni1000 sensor type
- [18] Select TC-B sensor type
  - Select TC-E sensor type
  - Select TC-J sensor type
  - Select TC-K sensor type
  - Select TC-L sensor type
  - Select TC-N sensor type
  - Select TC-R sensor type
  - Select TC-S sensor type
  - Select TC-T sensor type
  - Select TC-U sensor type
  - Select TC-W3 sensor type
  - Select TC-W5 sensor type
  - Select TC-Lr sensor type
- [19] Select OFF function - relay is permanently off
  - Select POWER function - relay indicates power status OK
  - Select ERROR function - relay indicates sensor error only
  - Select WINDOW function - relay is controlled by 2 setpoints
  - Select SETPOINT function - relay is controlled by 1 setpoint
- [20] Select Normally Closed contact
  - Select Normally Open contact
- [21] Set Relay setpoint
- [22] Select Action on decreasing signal
  - Select Action on increasing signal
- [23] Set Relay hysteresis
- [24] Select No error action - undefined status at error
  - Select Open relay contact at error
  - Select Close relay contact at error
  - Select Hold relay status at error
- [25] Set Relay ON delay in seconds
- [26] Set Relay OFF delay in seconds
- [27] Select Contact is Closed Inside Window
  - Select Contact is Open Inside Window
- [28] Set Relay window setpoint low
- [29] Set Relay window setpoint high
- [30] Set Relay window hysteresis
- [31] Select Internal temperature sensor
  - Select CJC connector (Accessory)
- [32] Select Open relay contact at error
  - Select Close relay contact at error
- [33] Select 0-20 mA output range
  - Select 4-20 mA output range
  - Select 20-0 mA output range
  - Select 20-4 mA output range
- [34] Select No error action - output undefined at error
  - Select Downscale at error
  - Select Namur NE43 downscale at error
  - Select Namur NE43 upscale at error
- [35] Select Analogue output response time in seconds.
- [36] Set Temperature for analogue output low
- [37] Set Temperature for analogue output high
- [38] Enter SII setup
  - Enter Simulation mode
  - Enter Rail setup
  - Perform Process Calibration
  - Enter Language setup
  - Enter Password setup
  - Enter Display setup
  - Perform Memory operations
- [39] Load saved configuration into module
  - Save configuration in display front
- [40] Adjust LCD contrast
- [41] Adjust LCD backlight
- [42] Write a 5-character channel TAG
- [43] Show Analog output value in display
  - Show TAG on display
  - Alternate shown information in display
- [44] Calibrate Input low to process value?
- [45] Calibrate Input high to process value?
- [46] Enable input simulation?
  - Set the input simulation value
- [47] Relay simulation - use ↗ to toggle relay
- [48] Enable Password protection?
- [49] Set New password
- [50] Enable Fastset functionality?
- [51] Relay setpoint - press ☰ to save

- [58] Relay setpoint - Read only
- [59] Select Language
- [60] Use process calibration values?
- [61] Set value for low calibration point
- [62] Set value for high calibration point
- [63] Enable Rail status signal output?
- [64] Enable SIL configuration lock?  
0...20 mA is not a valid output range for SIL operation
- [65] is channel using process-compensated calibration data?
- [66] Configuration SIL status (Open / Locked)
- [80] Sensor short circuit
- [81] Sensor wire breakage
- [82] Display underrange
- [83] Display overrange
- [84] Input underrange
- [85] Input overrange
- [86] Input error - check input connections and reset power
- [87] Output error - check input connentions and reset power
- [88] Flash memory error - chek configuration
- [89] Invalid configuration type or version
- [90] Hardware error
- [91] CJC sensor error - check device temperature
- [92] CJC error - check CJC connector block
- [93] No communication

## 16.2 Routing diagram



## ROUTING DIAGRAM

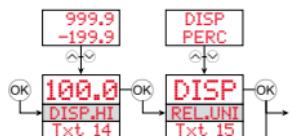
If no key is activated for 1 minute, the display will return to the default state 1.0 without saving configuration changes.

↗ Increase value / choose next parameter

↘ Decrease value / choose previous parameter

OK Accept the chosen value and proceed to the next menu

Hold OK Back to previous menu / return to menu 1.0 without saving



→ Continued on the next page

1.0 = Default state. Line 1 shows input status. Line 2 toggles between process value and UNIT. Line 3 shows output and TAG No. Line 4 shows status for relay and communication and whether the device is SIL-locked. Static dot = SIL-locked and flashing dot = not SIL-locked.

1.1 = Only if password-protected.

1.2 = Only if FastSet is activated and the relay function is setpoint.

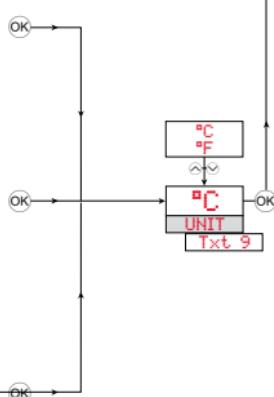
1.3 = Only if input types support sensor error check. Not valid for these input signals: 0...20 mA and voltage.

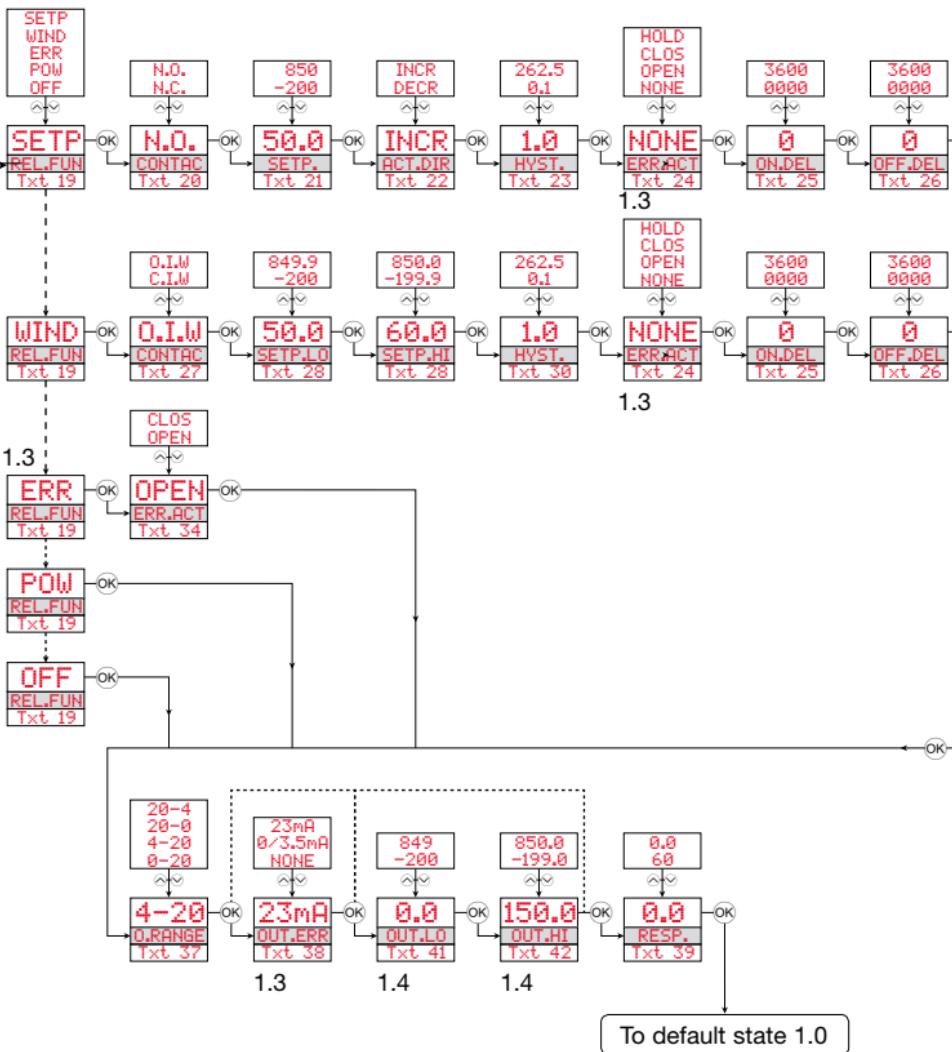
1.4 = Only if input signal is temperature.

1.5 = Only if the configuration is not protected by a password.

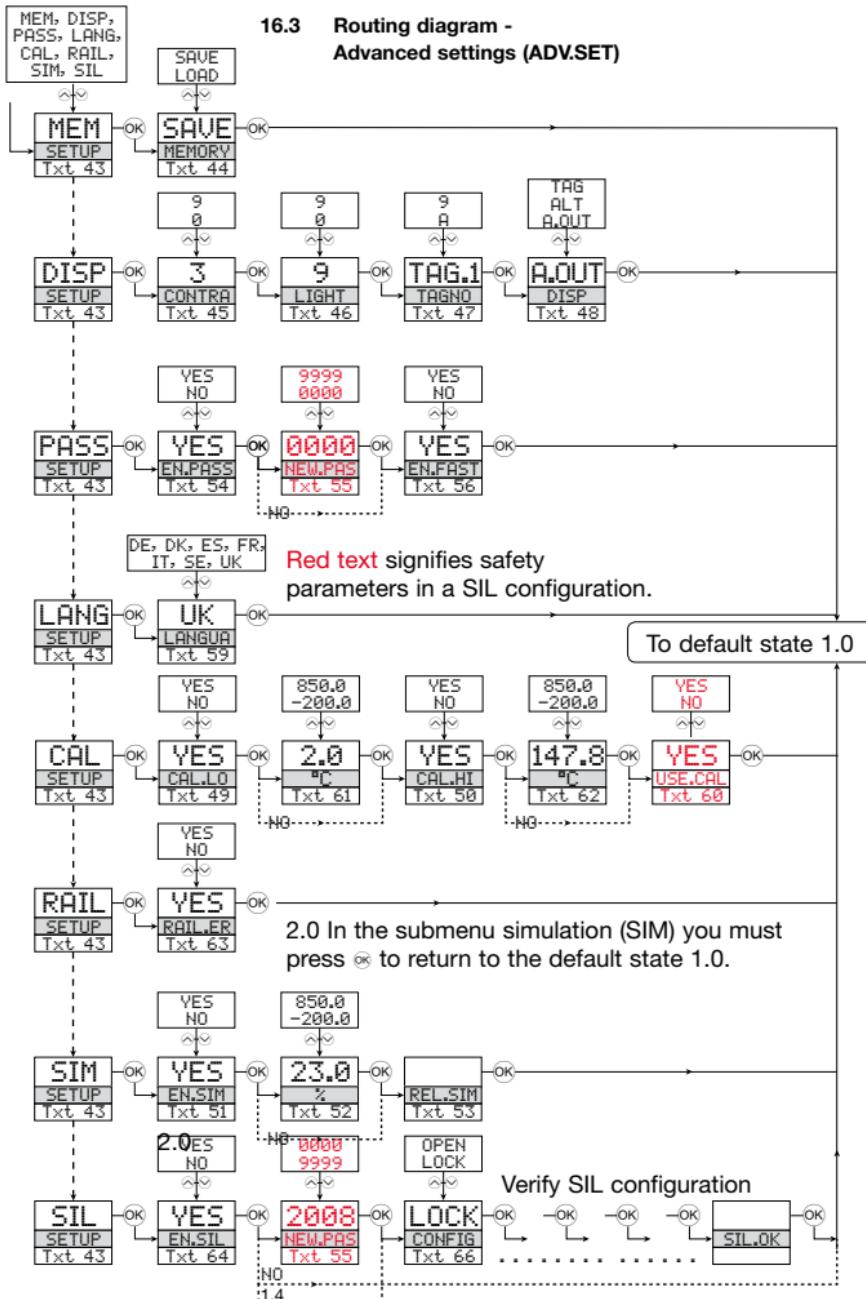
### Selectable UNITS:

°C	min	t	GW	m³/h
°F	m/s	kg	MW	l/s
K	mm/s	g	kW	1/min
%	m/min	N	hp	1/h
m	m/h	Pa	A	gal/min
cm	in/s	MPa	kA	gal/h
mm	ips	kPa	mA	t/h
um	ft/s	hPa	uA	mol
ft	in/min	bar	V	pH
in	ft/min	mbar	kV	[blank]
mils	in/h	kJ	mV	
yd	ft/h	Wh	ohm	
m³	m/s²	MWh	S	
l	rpm	kWh	uS	
s	Hz	W	m³/min	

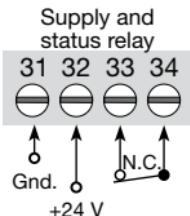
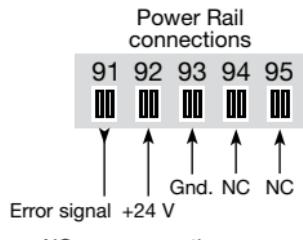




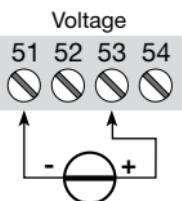
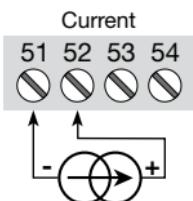
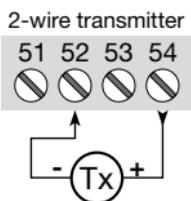
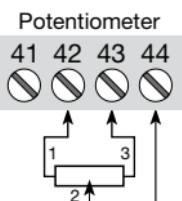
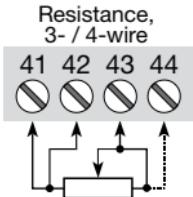
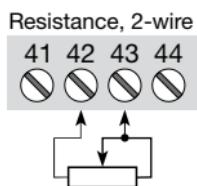
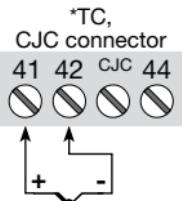
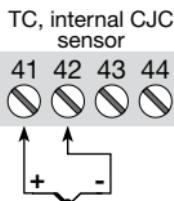
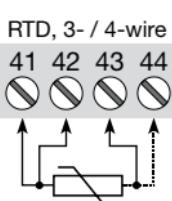
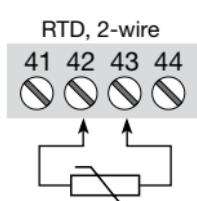
### 16.3 Routing diagram - Advanced settings (ADV.SET)



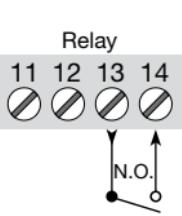
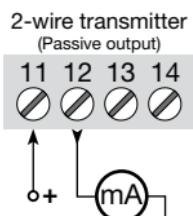
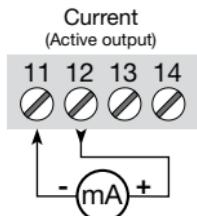
## 17 Connections diagram



## Inputs:



## Outputs:





**Displays** Programmable displays with a wide selection of inputs and outputs for display of temperature, volume and weight, etc. Feature linearisation, scaling, and difference measurement functions for programming via PReset software.



**Ex interfaces** Interfaces for analogue and digital signals as well as HART® signals between sensors / I/P converters / frequency signals and control systems in Ex zone 0, 1 & 2 and for some modules in zone 20, 21 & 22.



**Isolation** Galvanic isolators for analogue and digital signals as well as HART® signals. A wide product range with both loop-powered and universal isolators featuring linearisation, inversion, and scaling of output signals.



**Temperature** A wide selection of transmitters for DIN form B mounting and DIN rail modules with analogue and digital bus communication ranging from application-specific to universal transmitters.



**Universal** PC or front programmable modules with universal options for input, output and supply. This range offers a number of advanced features such as process calibration, linearisation and auto-diagnosis.



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 [sales@prelectronics.es](mailto:sales@prelectronics.es)
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